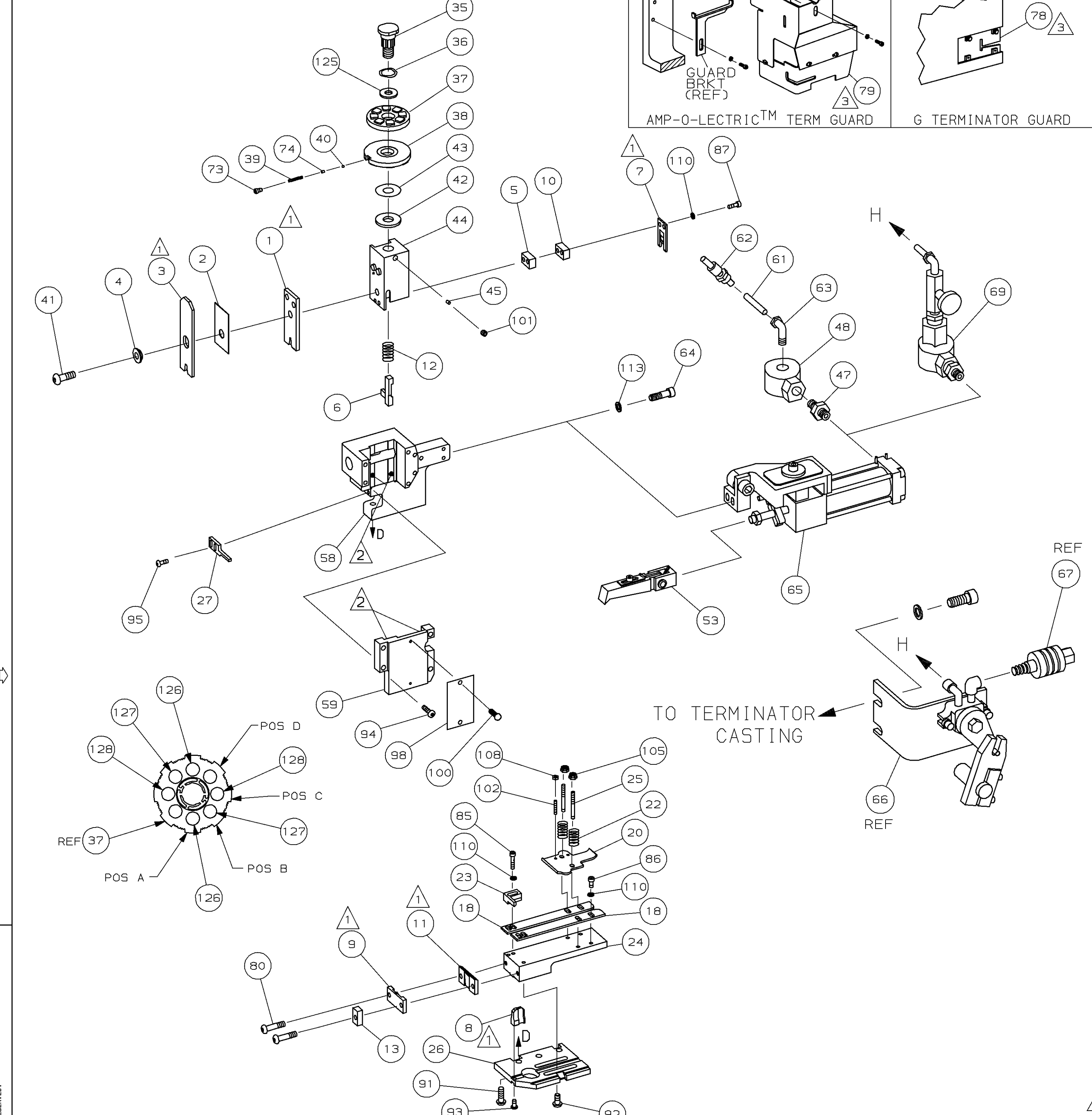


PART NUMBER	REV	FIRST USED
680756-1	A	122500-1
680756-2	A	565435-5



- ① RECOMMENDED SPARE PARTS.
- ② GREASE LIGHTLY.
- ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- ④ SEE DRAWING FOR COMPONENTS
- ⑤ ITEM 78 USED WITH G TERMINATOR ONLY.
- ⑥ FLIP GUIDE ROD ON CYLINDER TO OPPOSITE SIDE TO MISS HOUSING. PIN ROD THROUGH THIRD HOLE TO AVOID DRAG SPRING.

TERMINAL NAME: FASTIN-FASTON™ REC. SERIES 9.5

PAD LTR	CRIMP HEIGHT	WIRE SIZE
A	.086 ±.002 [2.18 ±0.05mm]	2.50mm ²
B	.081 ±.002 [2.05 ±0.05mm]	2.00mm ²
C	.076 ±.002 [1.92 ±0.05mm]	1.50mm ²
D	NOT USED	

CRIMP	SIZE	TYPE	RANGE
WIRE	.120 [3.05mm]	F	1.50-2.50mm ²
INSUL	.155 [3.94mm]	OV	∅2.10-3.10mm ²

WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.218-.234	114-2065	1.134	408-8039	458638-1	L2173

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
2	2	-	C	9-354778-1	PIN, WIRE DISC (.2950)C	129
2	2	-	C	7-354778-9	PIN, WIRE DISC (.2890)B	127
2	2	-	C	6-354778-9	PIN, WIRE DISC (.2840)A	126
1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	-	4088039	EF APPL INST 408-8039	123
						122
						121
						120
						119
						118
						117
						116
						115
						114
2	2	-	A	21024-5	WASHER, LOCK (#10) AIR ASSY	113
						112
						111
7	7	-	A	21024-4	WASHER, LOCK (NO. 8) SHEAR BL	110
						109
2	2	-	A	21018-4	NUT, HEX (4-40) DRAG	108
						107
						106
2	2	-	A	21022-2	NUT, HEX SL (8-32) DRAG STUD	105
						104
						103
2	2	-	A	2-21006-6	SCR, SKT SET (4-40x.62) DRAG	102
1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25) RAM	101
2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	100
						99
1	1	-	B	461264-1	PLATE, IDENTIFICATION	98
						97
						96
2	2	-	A	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	95
4	4	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	94
1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	93
4	4	-	A	3-21002-3	SCR, BHC (1/4-20x.50) ST 6D PL	92
3	3	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HSG	91
						90
						89
						88
2	2	-	A	2-21000-9	SCR, SHC (8-32x.75) SLUG BLADE	87
3	3	-	A	2-21000-6	SCR, SHC (8-32x.38) STRIP GUIDE	86
2	2	-	A	2-21000-8	SCR, SHC (8-32x.62) R STRIP GUIDE	85
						84
						83
						82
						81
2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) SHEAR PL	80
1	-	-	A	455750-8	GUARD ASSY	79
-	REF	-	A	679532-1	INSERT, GUARD	78
						77
						76
						75
1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	-	A	23030-1	SCR, SKT CAP (6-32x.25) CP DSC	73
						72
						71

QTY REQD PER ASSY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1					

QTY REQD PER ASSY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1					

QTY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
-1					LEADMAKER & BENCH MODEL G		
-2					BENCH MODEL K		
					AIR FEED		
					AIR FEED		
④	1	-	C	692655-5	AIR FEED VALVE ASSY	70	
						69	
						68	
REF	-	-	A	24042-2	VALVE, SHUT OFF	67	
REF	-	-	C	692655-6	AIR FEED VALVE ASSY	66	
④	1	1	-	B	1-460277-9	AIR FEED ASSY (2 INCH)	65
④	2	2	-	A	3-21000-9	SCR, SHC (10-32x2.00) AIR ASSY	64
	-	1	-	A	980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T	63
	-	1	-	A	23238-1	QUICK DISCONNECT	62
	-	12.00	IN	A	27319-4	TUBING, POLY-FLO ∅.25	61
						60	
						59	
						58	
						57	
						56	
						55	
						54	
④	1	1	-	B	460680-1	FEED FINGER ASSY	53
						52	
						51	
						50	
						49	
-	1	-	A	22374-7	VALVE, QUICK EXHAUST	48	
-	1	-	A	22304-1	NIPPLE, HEX 1/8 NPT	47	
						46	
						45	
1	1	-	A	690191-1	PLUG, NYLON	45	
1	1	-	C	455674-1	RAM	44	
1	1	-	A	690125-1	WASHER, LAMINATED	43	
1	1	-	A	690124-1	WASHER, RAM	42	
1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	41	
1	1	-	A	23241-6	BALL, STEEL	40	
1	1	-	A	690170-1	SPRING, COMPRESSION	39	
1	1	-	C	690142-1	DISC, INSULATION	38	
1	1	-	D	354777-1	WIRE DISC, PLASTIC	37	
1	1	-	A	22480-5	WASHER, SPRING	36	
1	1	-	B	690212-1	POST, RAM	35	
						34	
						33	
						32	
						31	
						30	
						29	
						28	
1	1	-	A	690455-6	STRIPPER	27	
1	1	-	D	455676-1	PLATE, BASE	26	
2	2	-	A	22354-8	DRAG, STUD	25	
1	1	-	B	458803-7	PLATE, STRIP GUIDE	24	
1	1	-	C	240825-2	PLATE, STRIP HOLD DOWN	23	
2	2	-	A	4-22281-1	SPRING, DRAG	22	
						21	
						20	
1	1	-	A	454177-1	DRAG, STOCK	20	
						19	
						18	
2	2	-	C	454204-4	GUIDE, STRIP (FRONT)	18	
						17	
						16	
						15	
						14	
						13	
1	1	-	A	23846-1	SPRING, HOLD DOWN	12	
①	1	1	-	B	240833-2	PLATE, REAR SHEAR	11
①	1	1	-	C	1-240641-8	SPACER, SLUG BLADE	10
①	1	1	-	B	690482-5	PLATE, FRONT SHEAR	9
①	1	1	-	D	2-356038-9	ANVIL	8
①	1	1	-	B	690474-5	BLADE, SLUG	7
①	1	1	-	D	4-455892-0	HOLD DOWN, TERMINAL	6
①	1	1	-	C	2-240641-9	SPACER, SLUG BLADE	5
①	1	1	-	B	238009-1	SPACER, BLOCK CRIMPER	4
①	1	1	-	C	3-854830-0	CRIMPER, INSULATION	3
①	1	1	-	B	1-455888-7	SPACER, CRIMPER	2
①	1	1	-	C	456409-3	CRIMPER, WIRE	1

QTY REQD PER ASSY	REV	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
-2	-1					

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