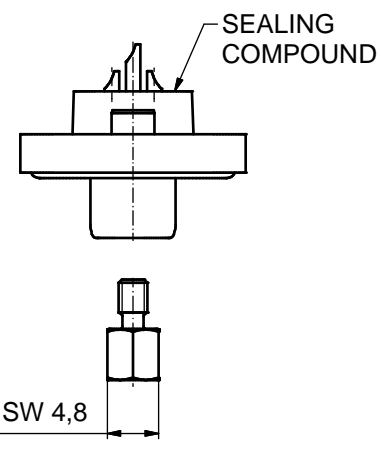
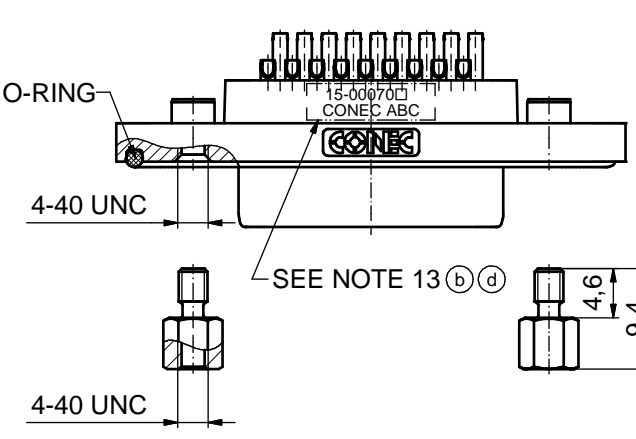
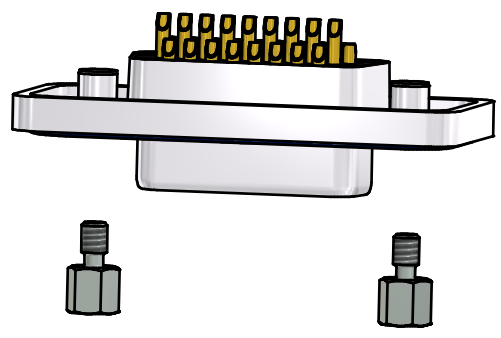
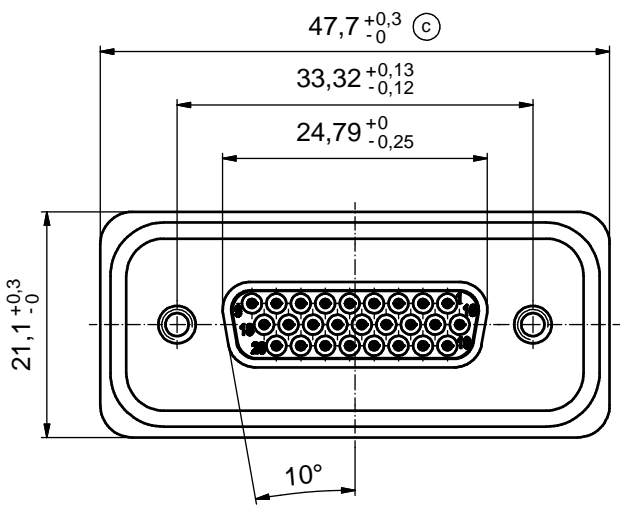
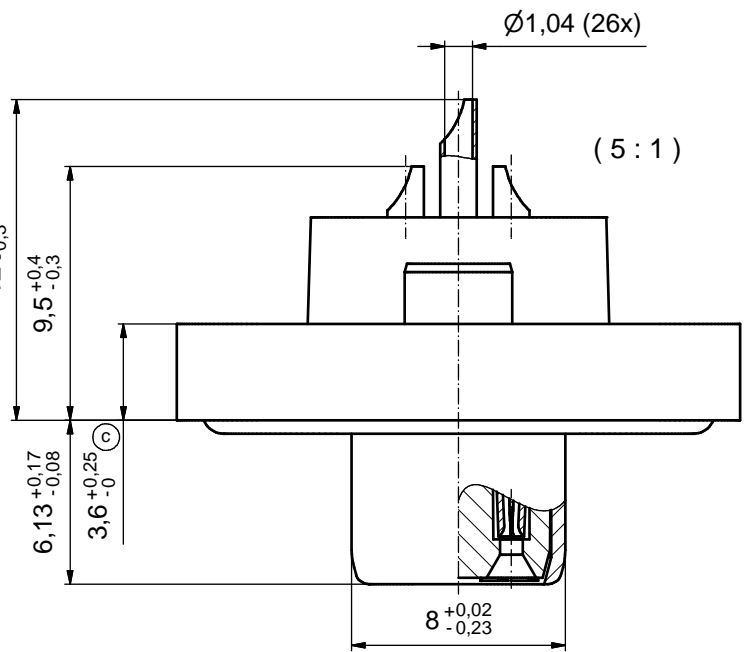


(b) (d)

NOTES:

1. RECOMMENDED SOLDER INSTRUCTION SEE SHEET 2
2. IP RATING: IP 67
3. SEALED TO WITHSTAND PRESSURE UP TO 1,45 PSI FOR 30 MINUTES AFTER SOLDERING
4. METAL SHELL: ZINC DIE CAST; min. 50µin NICKEL PLATING over COPPER
5. INSULATORS: PBT GF UL 94 V-0; BLACK
6. O-RING: SILICONE PER ASTM D2000 70 SHORE A
7. SEALING COMPOUND: EPOXY RESIN UL 94 V-0; BLACK
8. CONTACTS: COPPER ALLOY  
PLATING (SEE PART NO.):  
 PLEASE ADD 1 for 30µin HARD GOLD over min. 50µin NICKEL  
 PLEASE ADD 3 for 8µin HARD GOLD over min. 50µin NICKEL  
 SOLDER CUP ACCEPTS CABLE AWG 22
9. HEXLOCKING SCREWS: STAINLESS STEEL
10. RECOMMENDED PANEL CUT-OUT ON SHEET 2
11. RECOMMENDED TORQUE FOR MOUNTING SCREW  
35Ncm (3.1 in.LB) / max. 67Ncm (6 in.LB)
12. OPERATING TEMPERATURE: -40°C to +105°C
13. CONNECTOR IS PART MARKED: 15-00070 CONEC ABC



(c) AT ALL TIMES WATER RESISTANT CONNECTORS NOT IN USE SHOULD BE COVERED WITH A CONEC WATER RESISTANT CAP OR WATER TIGHT HOOD.

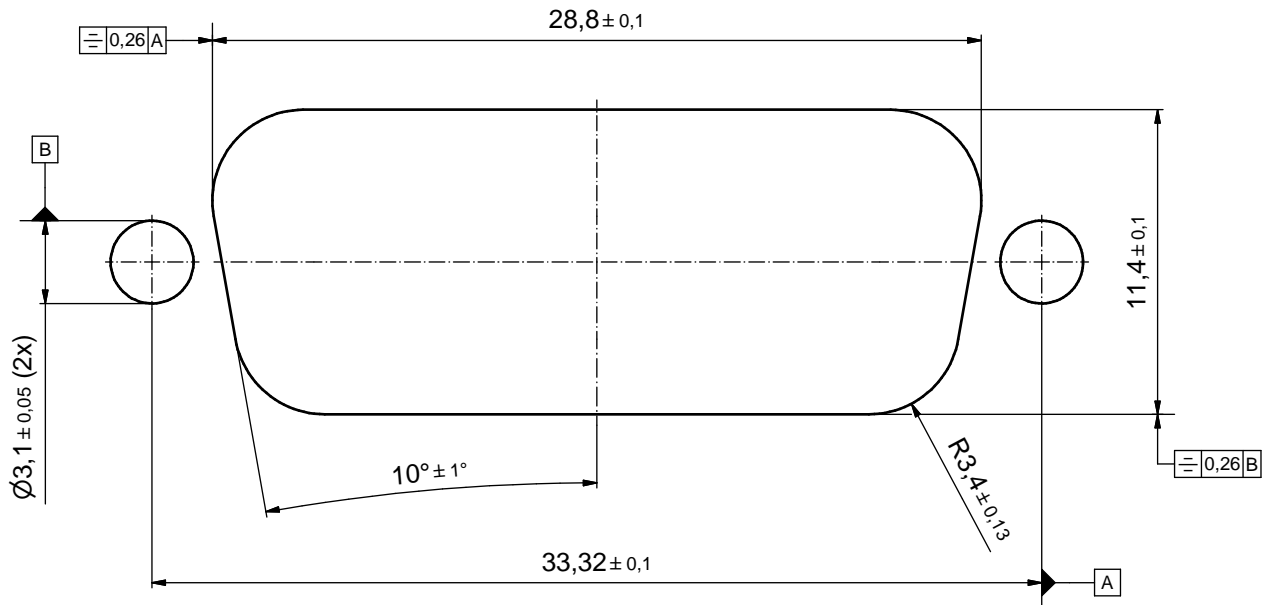
RoHS compliant

THIS DRAWING MAY NOT BE COPIED OR REPRODUCED IN ANY WAY, AND MAY NOT BE PASSED ON TO A THIRD PARTY WITHOUT WRITTEN PERMISSION. OWNERSHIP AND COPYRIGHT OF CONEC GmbH DO NOT ALTER CAD DRAWING BY HAND					tolerance		scale: 2:1 (5:1)	
					dim. in mm		material: see notes	
					date	name	title: D-SUB HD FEMALE 26pos. SOLDER CUP with hexlocking screw	
					drawn	08.09.08		Schmidt
					appd.	15.09.08		Fischer
	2 x d	Ä 5445	03.12.14	Lehm.	norm			dwg no:
3 x c	Ä 3435	01.10.09	HS	d-old			DIN-A3	
3 x b	Ä 3129	26.09.08	Petker				sh: 1	
a	Original						part no: 15K1A273	
rev.	description	date	name				(see note 8) (b)	

## ⓑ Solder Instruction

1. Cable should be prepared for soldering. The cable/wires must be pretinned.
2. Insert cable/wire into solder cup.
3. Operate the soldering iron at 350°C, 50 Watt max . and use a pencil tip.
4. Put tip to wire in solder cup.
5. After 1 second bring in solder.
6. Heat for 3 seconds longer. Do not heat contact more than 4 seconds in total.
7. Remove soldering iron.
8. Wait until solder gets rigid again.
9. Do not solder adjacent contacts consecutively, alternate position within the connector to minimize heat build up.

## RECOMMENDED PANEL CUT-OUT ⓑ



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				date	name	material: SEE SHEET 1
				drawn	08.09.08	Schmidt
				appd.	15.09.08	Fischer
				norm		
			d-old			
2 x b	Ä 3129	26.09.08	Petker	<b>RECOMMENDED PANEL CUT-OUT</b> D-SUB HD FEMALE 26pos. SOLDER CUP with hexlocking screw		
a	Original					
rev.	description	date	name			sh: 2
						part no:
			<b>CONEC</b> ®			15K1A273