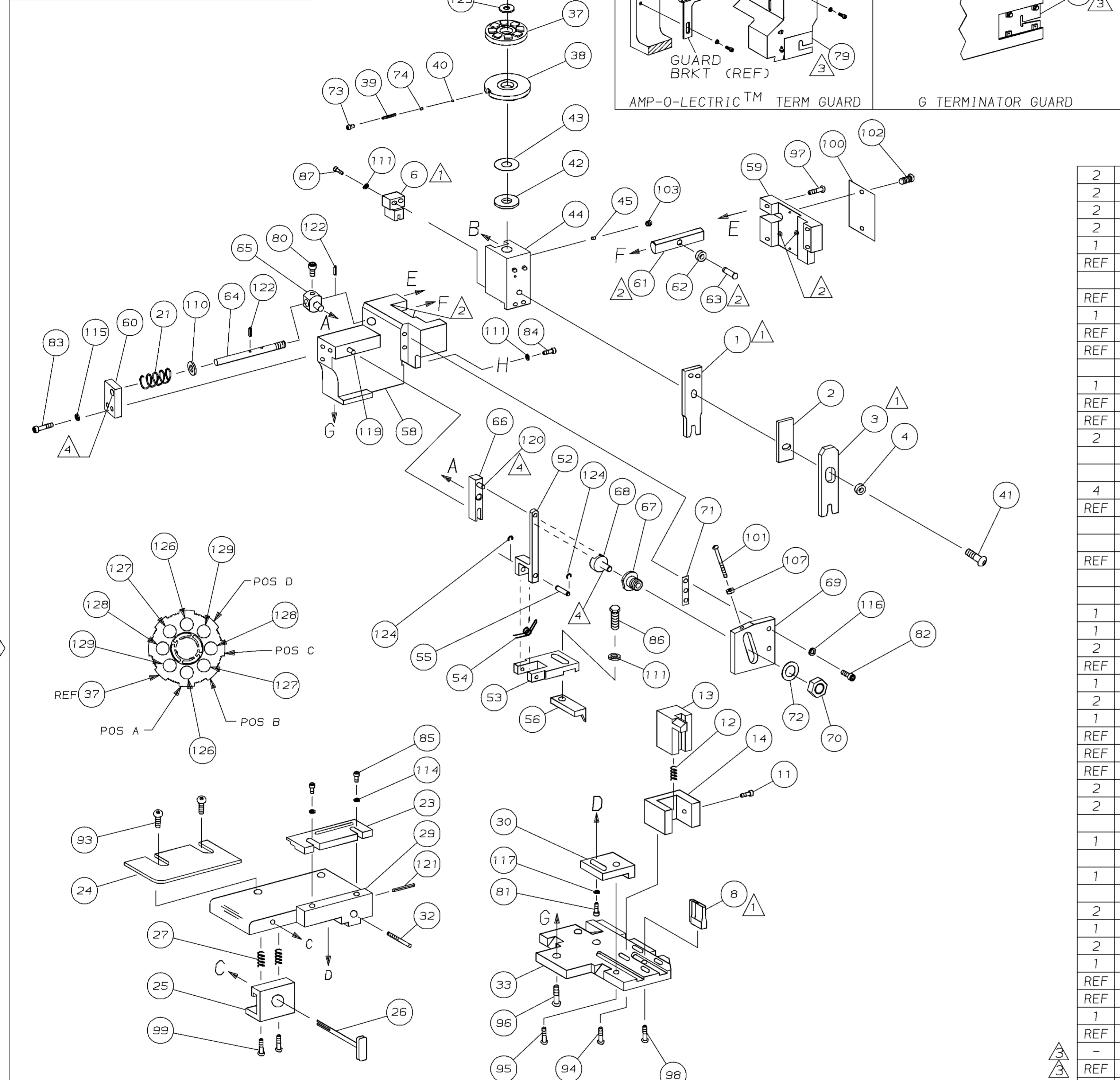


PART NUMBER	REV	FIRST USED
680133-1	B	854400-1
680133-2	B	565435-5
680133-3	B	354500-1



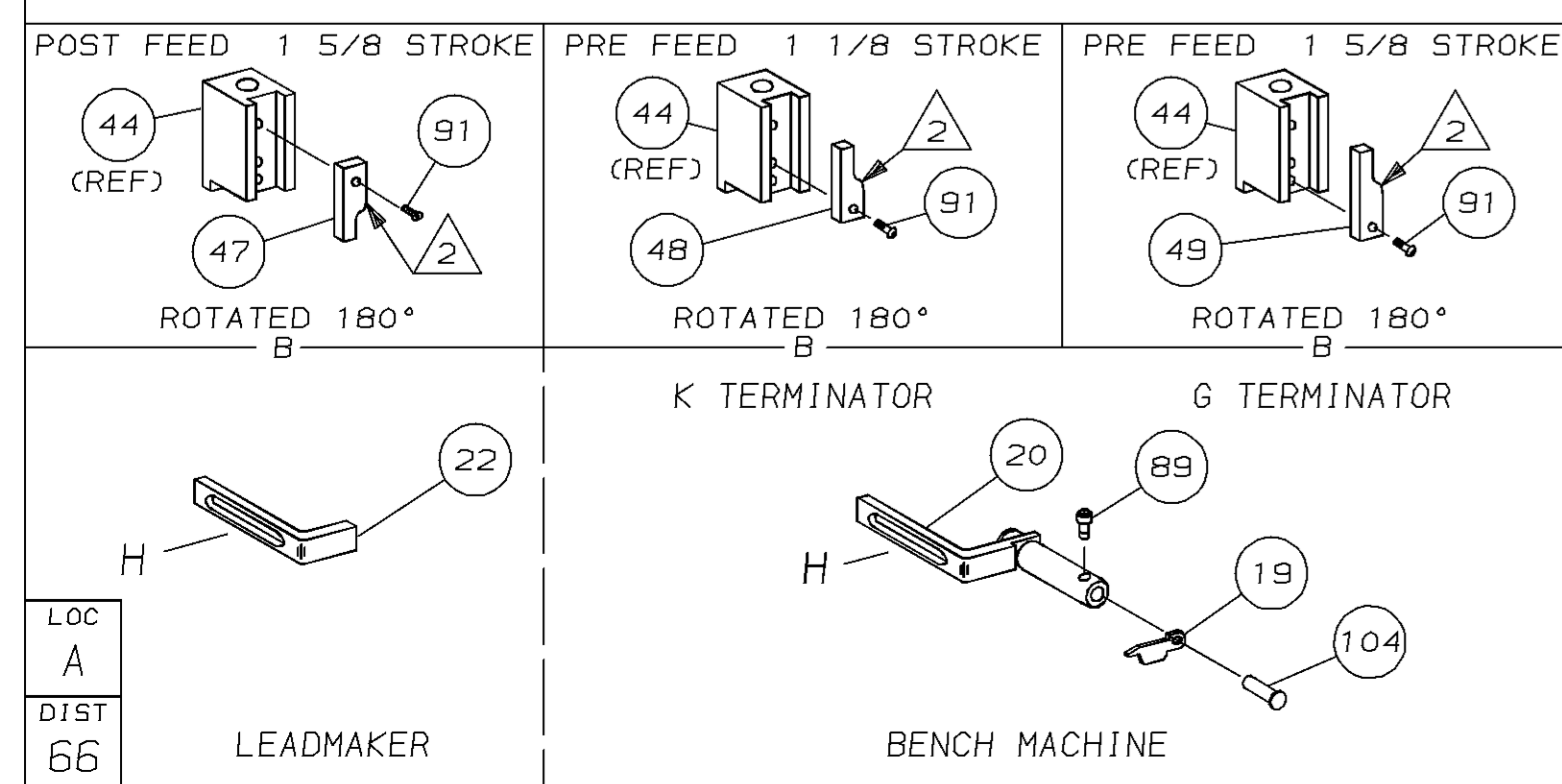
TERMINAL NAME:		REPT CONTACT, POWER SUPPLY	
			292002
TERM	APPL	SPEC	-

CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.051 ±.002	18	
B	.045 ±.002	20	
C	.042 ±.002	22	
D	.040 ±.002	24	
CRIMP	SIZE	TYPE	RANGE
WIRE	.070	F	24-18
INSUL	.100	0	.110 MAX
FEED	.309	APPL INST	SET UP GAGE LAYOUT
		408-8040	458637-1 L1612
WIRE STRIP LENGTH		-	

REV	LEADMAKER	MECH POST FEED		
-1	BENCH MODEL K	MECH PRE FEED		
-2	BENCH MODEL G	MECH PRE FEED		
REF	REF	REF	- B	22594-8 NUT, HEX (1/2-20)
REF	REF	REF	- B	240628-1 PLATE, ADJUSTMENT
REF	REF	REF	- B	240626-1 SHAFT, PIVOT
REF	REF	REF	- B	240633-1 BUSHING
REF	REF	REF	- A	455680-1 LEVER, INTERMEDIATE
REF	REF	REF	- B	240629-1 BLOCK, PIVOT
REF	REF	REF	- A	240632-2 SCREW, ADJ FEED ROD
REF	REF	REF	- B	240659-3 PIN, CAM ROLLER
REF	REF	REF	- B	240658-1 ROLLER, CAM
REF	REF	REF	- B	454398-2 ROD, FEED
REF	REF	REF	- A	454178-1 GUIDE, FEED ROD
REF	REF	REF	- C	454220-1 CAP, RAM
REF	REF	REF	- D	454485-1 HOUSING

2	2	2	-	C	3-354779-8	PIN, WIRE DISC (.3180)D	129
2	2	2	-	C	3-354779-4	PIN, WIRE DISC (.3160)C	128
2	2	2	-	C	2-354779-9	PIN, WIRE DISC (.3135)B	127
2	2	2	-	C	1-354779-5	PIN, WIRE DISC (.3065)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
REF	REF	REF	-	A	21045-3	RING, RET "C" (Ø.187)FD FING PIN	124
REF	REF	REF	-	A	5-21028-1	PIN, SLT SPR (Ø.125x.50)ADJ ROD	122
1	1	1	-	A	4-21028-0	PIN, SLT SPR (Ø.093x.75)ST GDE PL	121
REF	REF	REF	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50)LEVER	120
REF	REF	REF	-	A	1-21030-6	PIN, DOWEL (Ø.187x1.25)HOUSING	119
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	118
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)ADJ PLATE	117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10)FEED GDE ROD	116
2	2	2	-	A	21024-2	WASHER, LOCK (#4)FRONT STP GUIDE	114
4	4	4	-	A	21024-4	WASHER, LOCK (#8)STRIPPER	111
REF	REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16)SCREW ADJ	110
REF	REF	REF	-	A	21018-5	NUT, HEX (6-32)FEED ADJ	107
1	1	1	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW)RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19)ID PLATE	102
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50)FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88)DRAG	99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW)ANVIL	98
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75)CAP	97
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62)HOUSING	96
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50)SG ADJ BLOCK	95
2	2	2	-	A	2-21002-2	SCR, BHC (8-32x.50)SHEAR	94
2	2	2	-	A	2-21002-1	SCR, BHC (8-32x.38)R STRIP GUIDE	93
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38)CAM	91
1	1	1	-	A	7-21000-9	SCR, SHC (4-40x.19)STRIPPER	89
2	2	2	-	A	2-21000-9	SCR, SHC (8-32x.75)DEP-HOLD	87
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31)FEED FINGER	86
2	2	2	-	A	1-21000-4	SCR, SHC (4-40x.38)F ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50)STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75)FEED ROD GD	83
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62)FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38)SG ADJ BL	81
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38)PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL)INS DISC	73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A	690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
QTY REQD PER ASSY							

1	1	1	-	B	2-694433-9	PAWL, FEED	56
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	52
1	1	1	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46
1	1	1	-	A	690191-1	PLUG, NYLON	45
1	1	1	-	C	455673-1	RAM	44
1	1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	1	-	A	690124-1	WASHER, RAM	42
1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	1	1	-	A	23241-6	BALL, STEEL	40
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	1	-	C	690142-1	DISC, INSULATION	38
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	1	-	A	22480-5	WASHER, SPRING	36
1	1	1	-	B	690212-1	POST, RAM	35
REF	REF	REF	-	D	455675-1	PLATE, BASE	33
1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	-	C	217821-1	PLATE, STRIP GUIDE	29
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26
1	1	1	-	B	224404-1	DRAG, TERMINAL	25
1	1	1	-	B	217817-1	GUIDE, STRIP (REAR)	24
1	1	1	-	B	217816-1	GUIDE, STRIP (FRONT)	23
-	-	1	-	B	690472-9	STRIPPER	22
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
1	1	1	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
1	1	1	-	B	458949-8	STRIPPER	19
1	1	1	-	C	217822-1	ANVIL	8
1	1	1	-	C	217820-1	BLADE, SHEAR	6
1	1	1	-	B	1-238009-2	SPACER, BLOCK CRIMPER	4
1	1	1	-	C	3-683454-1	CRIMPER, INSULATION	3
1	1	1	-	C	455888-3	SPACER, CRIMPER	2
1	1	1	-	C	3-456404-8	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
QTY REQD PER ASSY							



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

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