

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INC. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

| APPLICATOR PARTS LIST |                                  |      |          | TYPE SIDEWISE TERMI-FOIL CONTACT |                           |      | AMP INCORPORATED HARRISBURG, PENNA. |  |              |
|-----------------------|----------------------------------|------|----------|----------------------------------|---------------------------|------|-------------------------------------|--|--------------|
| NO.                   | DESCRIPTION                      | REQ. | PART NO. | NO.                              | DESCRIPTION               | REQ. | PART NO.                            | CRIMPING DATA  | TERMINALS    |
| 1                     | WIRE CRIMPER                     | 1    | 145394-5 | 42                               | GUARD MT.                 | 1    | 44302                               | TO APPLY TERMINAL  |              |
| 2                     | INS. CRIMPER                     |      |          | 43                               |                           |      |                                     |  |              |
| 3                     | ANYIL                            | 1    | 458906-1 | 44                               | SPRING SHEAR              | 1    | 387083                              | WIRE SIZE  | CRIMP HEIGHT |
| 4                     | ANYIL SPACER                     |      |          | 45                               |                           |      |                                     | 16   | .099         |
| 5                     | SHEAR <del>BLADES</del> FLOATING | 1    | 689931-3 | 46                               |                           |      |                                     |  |              |
| 6                     | REAR SHEAR PLATE                 | 1    | 811239-1 | 47                               |                           |      |                                     | 14   | .104         |
| 7                     | SHEAR BLADE SPACER               |      |          | 48                               |                           |      |                                     |  |              |
| 8                     | FRONT SHEAR PLATE                |      |          | 49                               |                           |      |                                     |  |              |
| 9                     | REAR ANYIL SPACER PLT.           |      |          | 50                               |                           |      |                                     |  |              |
| 10                    | FRONT ANYIL SPACER PLT.          |      |          | 51                               |                           |      |                                     | CRIMP SIZE TYPE FEED   |              |
| 11                    | TOOL SPACER                      | 2    | 378246   | 52                               |                           |      |                                     | WIRE .140 F  |              |
| 12                    | CRIMP SPACER                     |      |          | 53                               |                           |      |                                     | INSUL.   | .970         |
| 13                    | FRONT STRIP GUIDE                | 1    | 692949-4 | 54                               |                           |      |                                     | SLEEVED  |              |
| 14                    | REAR STRIP GUIDE                 | 1    | 458908-1 | 55                               |                           |      |                                     | INSULATION RANGE WIRE RANGE  | 16-14        |
|                       |                                  |      |          | 56                               |                           |      |                                     | EXPLODED VIEW  |              |
| 15                    | RAM                              | 1    | 473699   | 57                               |                           |      |                                     | A-6089   |              |
| 16                    | TOOL HOLDER                      |      |          | 58                               |                           |      |                                     | REMARKS:   |              |
| 17                    | ADJ. CRIMP MOUNT                 |      |          | 59                               |                           |      |                                     | ⚠ REVERSE BRACKET 471799 (180°)                                      |              |
| 18                    | ADJ. BLOCK                       |      |          | 60                               |                           |      |                                     | ⊕ REMOVE AIR PLUG FROM AIR CYL. (LEFT REAR)                          |              |
| 19                    | APPLICATOR MOUNT ASSY.           |      |          | 61                               |                           |      |                                     | ⚠ PRINT OF ASSY. ITEM (E) MUST ACCOMPANY LOG SHEET                   |              |
| 20                    | BASE PLATE                       | 1    | 465100-2 | 62                               |                           |      |                                     | MUST LAY WIRE IN BARRREL   |              |
| 21                    | BASE BLOCK                       | 1    | 692793-2 | 63                               | BRACKET-AIR FEED SUP.     | 1    | 692036-1                            | ⚠ DEM. THE WEARING PARTS (NO. 11, 12) RECOMMEND PURCHASE REPLACEMENT |              |
| 22                    | STRIP GUIDE PLATE                | 1    | 458910-1 | 64                               | 1" AIR FEED               | 1    | 690024-1                            | THIS APPLICATOR IS TO BE USED ON AMP-DELECTRIC 1-471273-2            |              |
| 23                    | ANYIL HOLDER                     | 1    | 458909-1 | 65                               | TENSION ADJ. PL.          | 1    | 374999                              | SERIAL NO. DATE SHIPP'D  |              |
| 24                    | AUX. ANYIL HOLDER                | 1    | 458907-1 | MISCELLANEOUS                    |                           |      |                                     | CUSTOMER NAME AND ADDRESS  |              |
| 25                    | STRIPPER                         | 1    | 386361-1 | 66                               | LUBRICATOR ASSY.          | 1    | 464519-2                            | DI T. 4  |              |
| 26                    | STRIPPER MOUNT                   | 1    | 386362   | 67                               | TERMINAL LUBRICANT        | 1    | 22014-1                             | DI XONE R SCHE 27  |              |
| 27                    | RETAINER PLATE                   | 1    | 389078   | 68                               | <del>SPREADER ASSY.</del> |      |                                     | DI XID 1001  |              |
| 28                    | STRIPPER MOUNT BRACKET           | 1    | 387715-1 | 69                               | BRACKET STOCK GUIDE       | 1    | 67927-4                             | DI XID 1001  |              |
| 29                    | STRIPPER BUSHING                 | 1    | 389049-1 | 70                               | EXTENSION REEL PART       | 2    | 455807-2                            | DI XID 1001  |              |
| 30                    | STOCK DRAG                       | 1    | 387650-4 | 71                               |                           |      |                                     | DI XID 1001  |              |
| 31                    | STOCK DRAG HANDLE                |      |          | 72                               | SPRING STROKE ASY 1/2     | 1    | 68196-1                             | DI XID 1001  |              |
| 32                    | STOCK DRAG STUD                  | 1    | 374900   | REV. REVISION RECORD             |                           |      |                                     | DI XID 1001  |              |
| 33                    | STOCK DRAG SPRING                | 1    | 370572   | A                                | REV. PER ECN              |      |                                     | DI XID 1001  |              |
| 34                    | STOCK DRAG ADJ. NUT              | 1    | 21022-3  | A1                               | INACTIVE                  |      |                                     | DI XID 1001  |              |
| 35                    | FEED FINGER HOLDER               | 1    | 386942   | B                                | REV PER ECN 9001          |      |                                     | DI XID 1001  |              |
| 36                    | FEED FINGER                      | 1    | 473739-1 | C                                | REV PER ECN 4128          |      |                                     | DI XID 1001  |              |
| 37                    | FEED FINGER TIP                  | 1    | 387251   | D                                | REV PER ECN               |      |                                     | DI XID 1001  |              |
| 38                    | FEED FINGER SPACER               |      |          | D1                               | OBS. EC-A-255990          |      |                                     | DI XID 1001  |              |
| 39                    | BASE CASTING                     | 1    | 570238   | D2                               | ACT 0150-6713-96          |      |                                     | DI XID 1001  |              |
| 40                    | GUARD 457663-8                   | 1    | 811303-1 |                                  |                           |      |                                     | DI XID 1001  |              |
| 41                    | GUARD BRACKET                    | 1    | 811304-1 |                                  |                           |      |                                     | DI XID 1001  |              |

FOR HARDWARE SEE 687524-2.