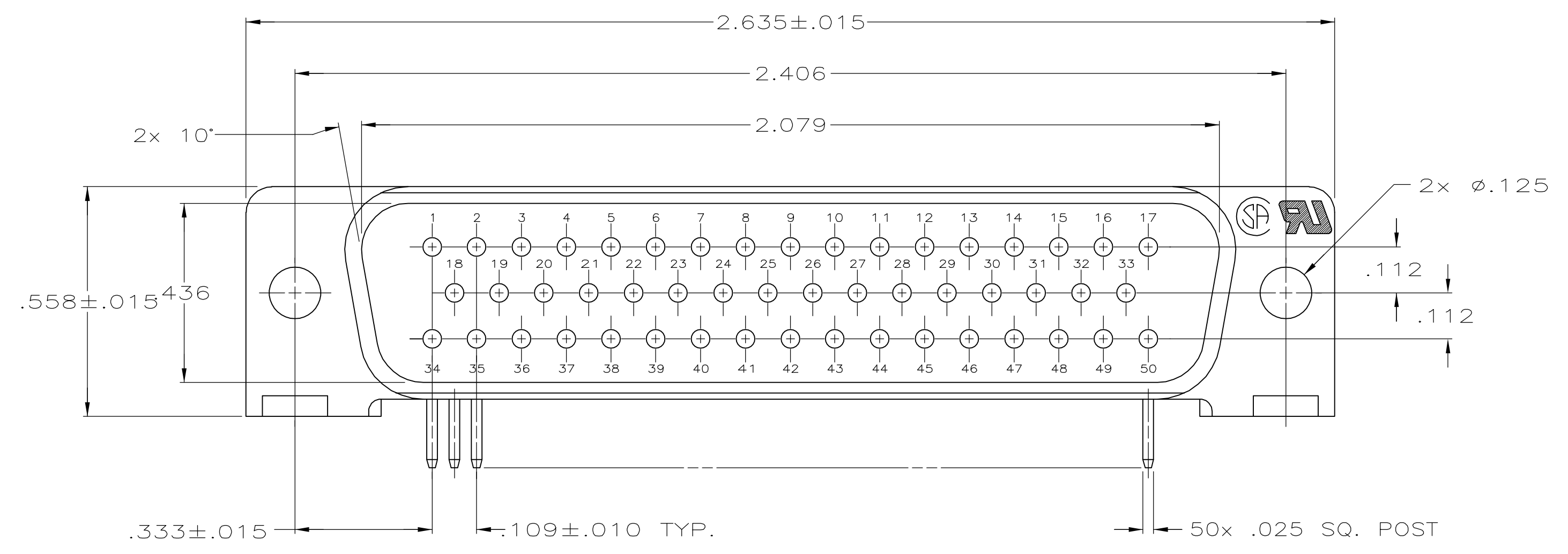
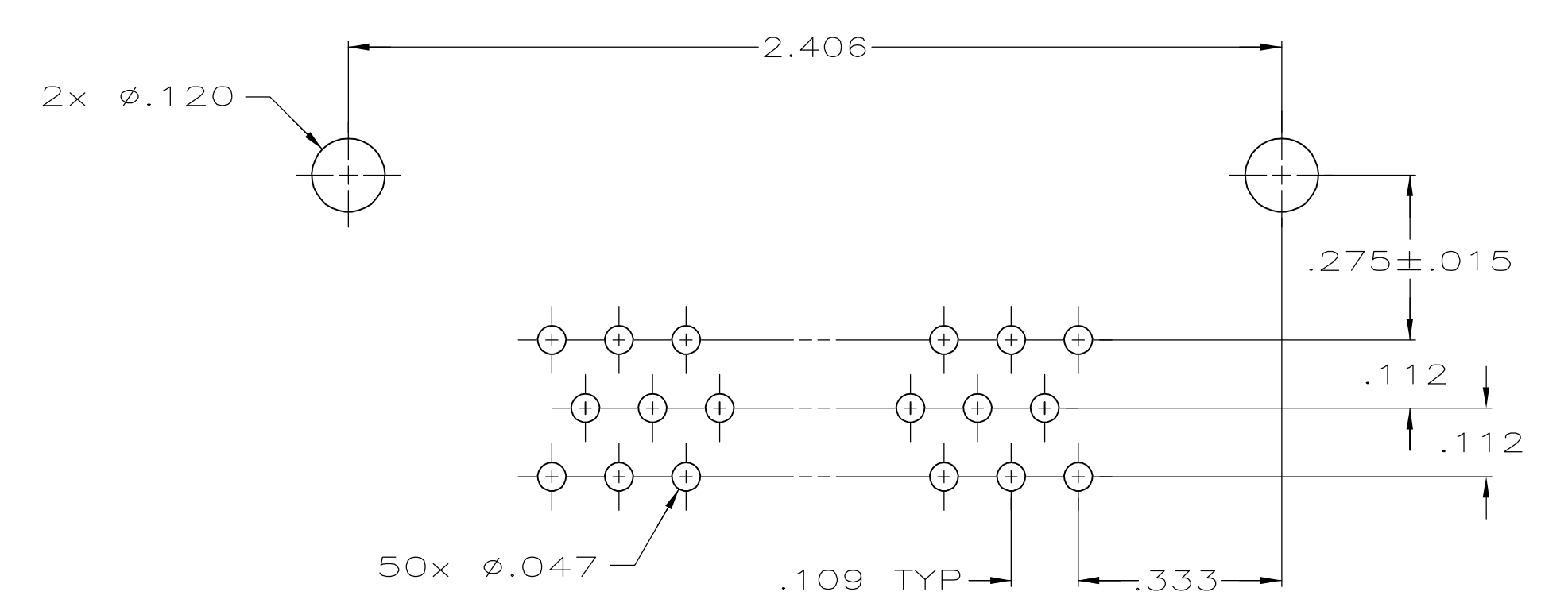
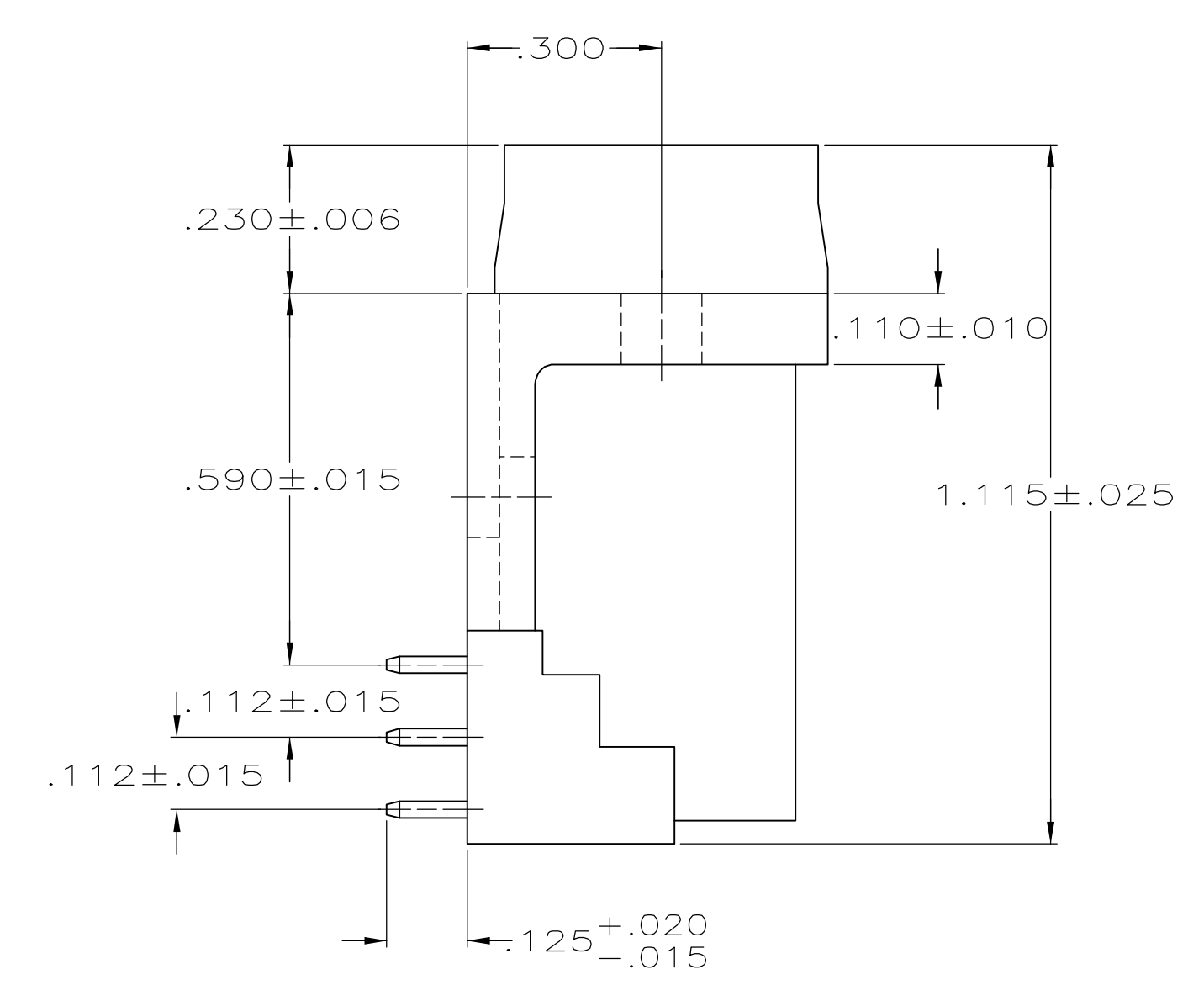
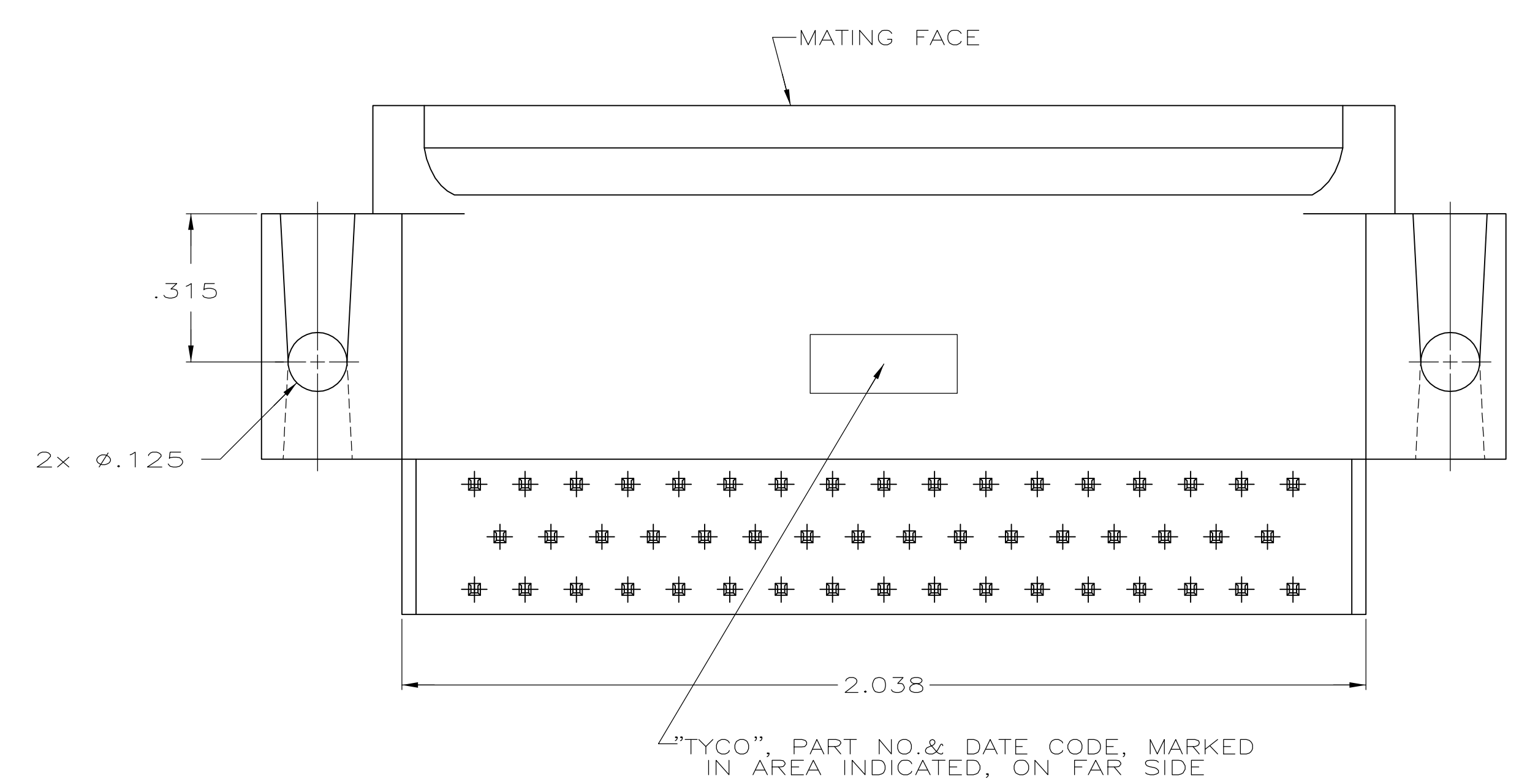


LOC		DIST		REVISIONS			
GP	00	REV	DATE	BY	APP'D		
A		REVISED PER ECO-06-024580	24JAN07	JDP	EDB		



- 1 HOUSING: FLAME RETARDANT 94V-0 RATED THERMOPLASTIC, COLOR BLACK.  
CONTACTS: BRASS
- 2 GOLD PLATED FOR LENGTH OF .150 MIN FROM MATING END, GOLD FLASH IN MATED AREA.  
.000100 MIN TIN ON SOLDER END, BOTH OVER  
.000050 MIN NICKEL.
- 3 GOLD PLATED FOR LENGTH OF .150 MIN FROM MATING END, .000030 MIN GOLD IN MATED AREA,  
.000100 MIN TIN ON SOLDER END, BOTH OVER  
.000050 MIN NICKEL.  
OR  
GOLD FLASH OVER PALLADIUM NICKEL PLATED FOR LENGTH OF .150 MIN FROM MATING END,  
.000030 MIN PALLADIUM NICKEL IN MATED AREA,  
.000100 MIN TIN ON SOLDER END, BOTH OVER  
.000050 MIN NICKEL.



P.C. BOARD MOUNTING DIMENSIONS

CONTACT FINISH	5206971-2
	5206971-1
	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG: G.PETERS	DBSEPOS:	Tyco Electronics Corporation	
DIMENSIONS: INCHES		CHK: S.BOLASH	DBSEPOS:	Harrisburg, PA 17105-3608	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APP'D: M.WALMSLEY	DBSEPOS:	NAME: PLUG ASSEMBLY, SIZE 5, 50 POS., RIGHT ANGLE, .590 SERIES, .025 SQ. POSTS, AMPLIMITE HD-20	
0 PLC ± -		PRODUCT SPEC: 108-40025	DBSEPOS:	SIZE: 114-40015	
1 PLC ± -		APPLICATION SPEC: 114-40015	DBSEPOS:	DRAWING NO: 00779	
2 PLC ± .005		RESTRICTED TO:	DBSEPOS:	C=5206971	
3 PLC ± -		WEIGHT: -	DBSEPOS:	CUSTOMER DRAWING	
4 PLC ± -		SCALE: 4:1	DBSEPOS:	SHEET 1 OF 1	
ANGLES ± -		REV: A	DBSEPOS:		
FINISH: 1 2 3			DBSEPOS:		