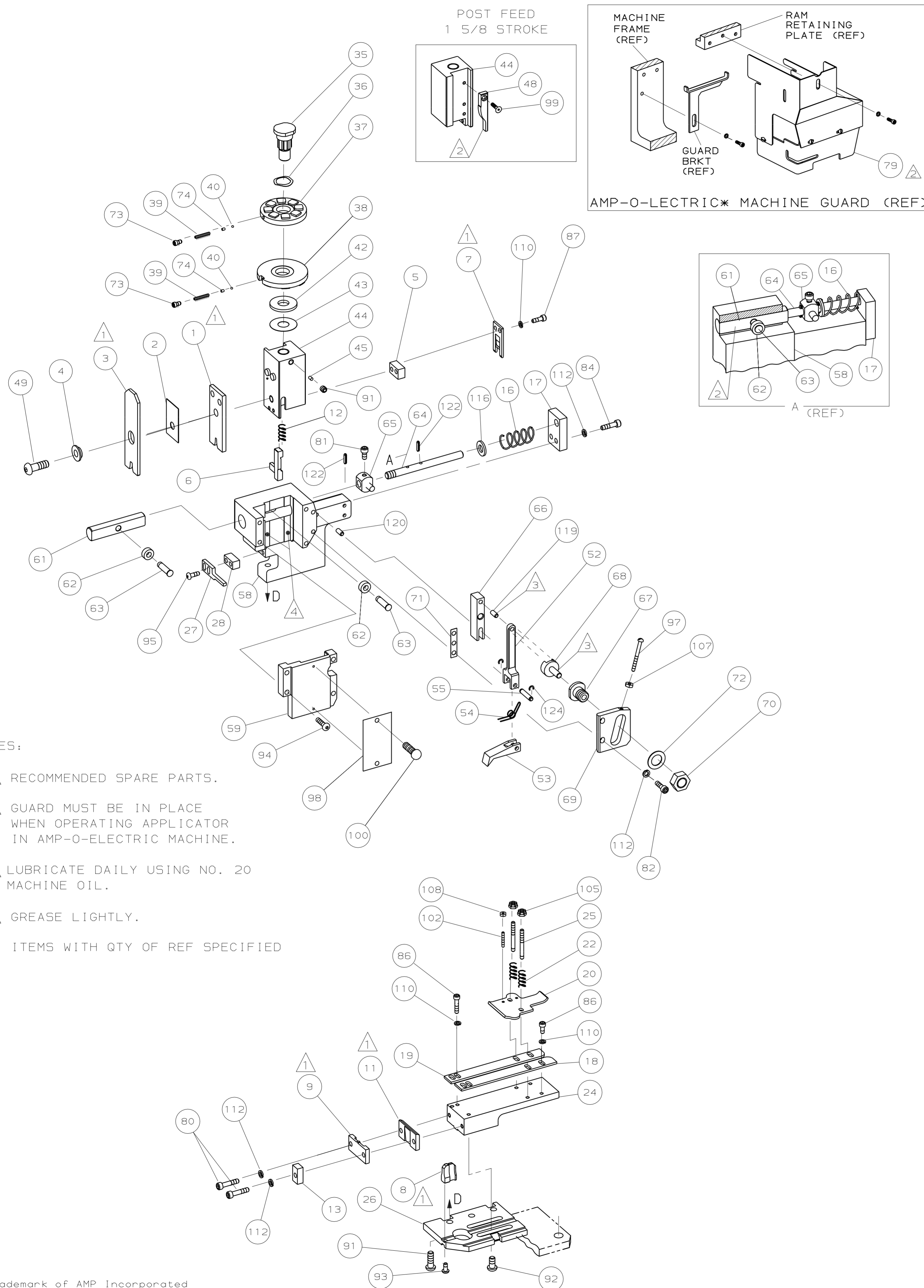


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:
- 1 RECOMMENDED SPARE PARTS.
 - 2 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-0-ELECTRIC MACHINE.
 - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - 4 GREASE LIGHTLY.
- ITEMS WITH QTY OF REF SPECIFIED

REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF		21045-3	RING,RETAINING`C`(.187 DIA)FEED PIN	24
REF		5-21028-1	PIN,SLOT SPG(.12 DIA)FD ADJ ROD	123
REF		1-21030-7	PIN,DOWEL(.187 DIAx1.50)HOUSING	121
REF		1-21030-1	PIN,DOWEL(.187 DIAx.50)LEVER	122
REF		21899-4	WASHER,FLAT(5/16 Ø)SCR ADJ	116
REF		21024-5	WASHER,LOCK(NO.10)FEED ADJ PLATE	115
REF		21024-5	WASHER,LOCK(NO.10)SHEAR PLATES	114
REF		21024-5	WASHER,LOCK(NO.10)FEED ROD GUIDE	113
6		21024-4	WASHER,LOCK(NO.8)SHEAR BLADE	112
2		21018-4	NUT,HEX MACH(4-40)DRAG	111
REF		21018-5	NUT,HEX MACH(6-32)FD ADJ PLATE	110
2		21022-2	NUT,HEX SELF-LOCK(8-32)DRAG STUD	109
2		2-21006-6	SCR,SKT SET PT(4-40x.62)DRAG	108
1		21009-2	SCR,SKT SET(1/4-20x.25 LOC-WEL)RAM	107
2		21017-2	SCR,DRIVE(#2x.19)IDENT PLATE	106
1		1-21002-7	SCR,BHC(6-32x.38)CAM	105
1		461264-1	PLATE, IDENTIFICATION	104
REF		6-23715-5	SCR,PAN HDMACH(6-32x1.50)FEED ADJ	103
2		2-21002-2	SCR,BHC(8-32x.50)STRIPPER	102
REF		2-21002-9	SCR,BHC(10-32x.75)HSG CAP	101
1		22733-8	SCR,BHC(8-32x.38 LOC-WEL)ANVIL	100
4		3-21002-3	SCR,BHC(1/4-20x.50)STR GDE PL	99
REF		2-22733-8	SCR,BHC(1/4-20x.62)BASE PL	98
2		2-21000-9	SCR,SKT CAP(8-32x.750)SHEAR BLADE	97
4		7-21000-4	SCR,SKT CAP(8-32x.31)STP GUIDE	96
REF		3-21000-7	SCR,SKT CAP(10-32x.75)FD ROD GUIDE	95
REF		3-21000-6	SCR,SKT CAP(10-32x.62)FD ADJ PLATE	94
REF		3-21000-4	SCR,SKT CAP(10-32x.38)PIVOT BLOCK	93
2		3-21000-8	SCR,SKT CAP(10-32x.88)SHEAR PLATE	92
1		455750-1	GUARD, ASSY	91
2		690603-1	SPRING, ASSIST	90
2		23030-1	SCR,SKT CAP(6-32x.25)CP DISC	89
REF		458109-1	WASHER, FLAT(SPECIAL)	88
REF		690517-1	SPACER	87
REF		22594-8	NUT, HEX	86
REF		240628-1	PLATE, ADJ	85
REF		240626-1	SHAFT, PIVOT	84
REF		240633-1	BUSHING	83
REF		455680-1	LEVER, INTERMEDIATE	82
REF		240629-1	BLOCK, PIVOT	81
REF		240632-2	SCREW, ADJ	80
REF		240659-3	PIN, CAM ROLLER	79
REF		240658-1	CAM, ROLLER	78
REF		454398-1	ROD, FEED	77
REF		454220-1	CAP, RAM	76
REF		453736-1	HOUSING	75
REF		240624-1	PIN, FEED FINGER	74
REF		691499-1	SPRING, FEED FINGER	73
REF		240635-1	FINGER, FEED	72
REF		240634-1	LEVER, TERMINAL	71
REF		7-21002-9	BOLT, CRIMPER(5/16-24x1.00)	70
REF		690501-4	CAM, POST-FEED 1 5/8 STROKE	69
REF		690191-1	PLUG, NYLON	68
REF		455674-1	RAM	67
REF		690125-1	WASHER, LAMINATED	66
REF		690124-1	WASHER, RAM	65
REF		23241-6	BALL, STEEL	64
REF		690170-1	SPRING, COMPRESSION	63
REF		690142-1	DISC, INSULATION	62
REF		1-692155-5	DISC, WIRE	61
REF		22480-5	WASHER, SPRING	60
REF		690212-1	POST, RAM	59
REF		458980-1	APPLICATOR, BASIC (SUB ASSY)	58
REF		3-690451-2	SPACER, STRIPPER	57
REF		240639-1	STRIPPER	56
REF		455676-1	PLATE, BASE	55
REF		22354-8	DRAG, STUD	54
REF		455678-1	PLATE, STRIP GUIDE	53
REF		4-22281-1	SPRING, DRAG	52
REF		454177-1	DRAG, STOCK	51
REF		458030-3	GUIDE, STRIP (REAR)	50
REF		458031-3	GUIDE, STRIP (FRONT)	49
REF		454178-1	GUIDE, FEED ROD	48
REF		4-22284-9	SPRING, FEED RETURN	47
REF		690481-1	SPACER, HOLD DOWN	46
REF		23846-1	SPRING, HOLD DOWN	45
REF		240644-1	PLATE, REAR SHEAR	44
REF		690482-1	PLATE, FRONT SHEAR	43
REF		4-683452-8	ANVIL	42
REF		690474-2	BLADE, SLUG	41
REF		852425-1	HOLD DOWN, TERMINAL	40
REF		5-240641-3	SPACER, SLUG BLADE	39
REF		238009-1	BLOCK, CRIMPER SPACER	38
REF		456135-6	CRIMPER, INSULATION	37
REF		455888-1	SPACER, CRIMPER	36
REF		2-456406-0	CRIMPER, WIRE	35

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	63580-1	
A	.064	18			
B	.060	20			
C	.058	22			
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.090	F	1.065	A1 8039	
INSUL	.140	0			
WIRE RANGE	INSULATION RANGE	MACHINE NO			
22-18	.090-.130	-			

REVISION RECORD	APP	DATE	REVISION RECORD	APP	DATE	REVISION RECORD	APP	DATE

SET UP GAGE	10-1	1345	AMP INCORPORATED
458638-1	DR 8/25/89	APP-	Harrisburg, Pa.
P. MATHIAS	10-05	GB	
CHK 9-89	REL 9-89	TK	
P HARTZ	4-96	EB	
NAME	REV	NO	REV
	A	D	C1
MINIATURE QUICK CHANGE APPLICATOR			567341-1
END FEED (TAB, FASTIN-FASTON, .125)			

CAGE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION 23JUN.05. © COPYRIGHT 2000. AMP 1756 REV 3-87. 11-OCT-05 10:50:05 us016926