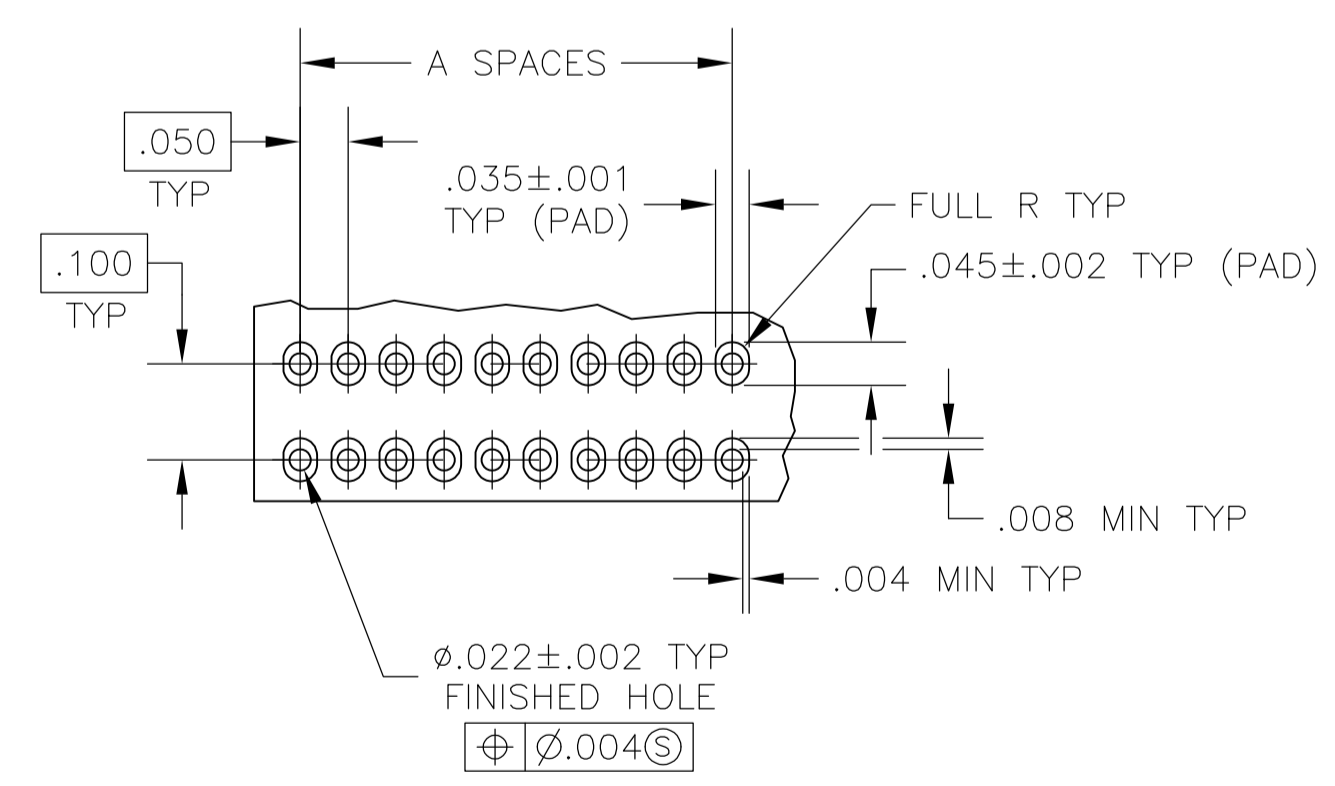
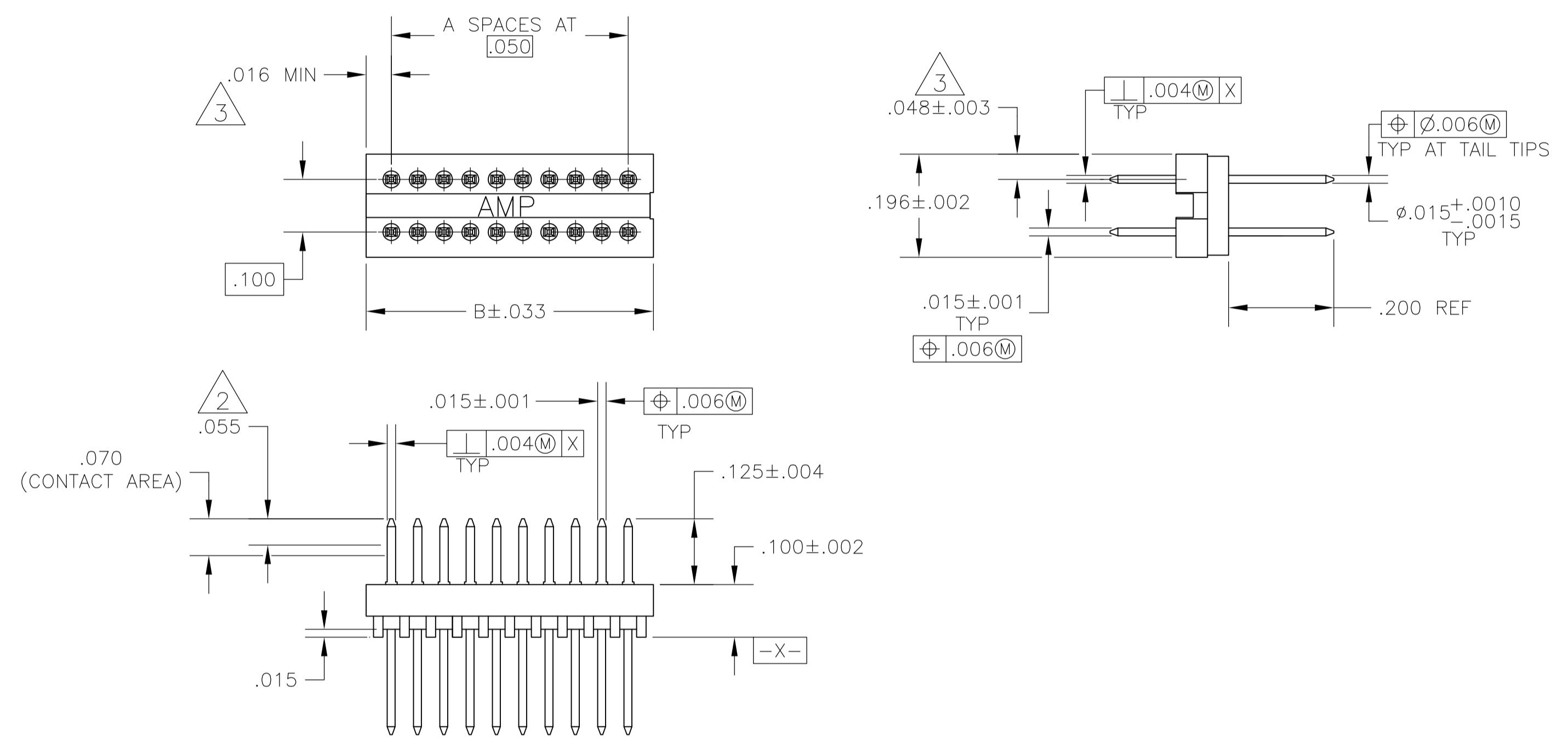


- ① ENTIRE CONTACT PLATED WITH .000030 GOLD OVER .000050 MIN. NICKEL
- ② POINT OF MEASUREMENT FOR PLATING THICKNESS
- ③ THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- ④ FINISH: .000001 MIN GOLD ON ENTIRE CONTACT. UNDER PLATING TO BE .000050 TO .000100 NICKEL ON ENTIRE CONTACT.
- ⑤ PRELIMINARY - NOT FOR PRODUCTION
- ⑥ OBSOLETE



RECOMMENDED HOLE PATTERN FOR MANUAL INSERTION

④	1.046	19	40	2-146744-3
	.346	5	12	2-146744-2
①	.646	11	24	⑤ 2-146744-1
	1.046	19	40	⑥ 146744-3
	.346	5	12	146744-2
	.646	11	24	146744-1
FINISH	B	A	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN J REED 11/20/96	CHK D SIMPSON 11/20/96	APVD D SIMPSON 11/20/96	NAME
0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± .005	4 PLC ± -	ANGLES ± -
MATERIAL: HOUSING: THERMOPLASTIC COLOR: BLACK CONTACT: COPPER ALLOY	FINISH: SEE TABLE	WEIGHT: -	SIZE: A1	CAGE CODE: 00779	DRAWING NO: 146744
CUSTOMER DRAWING		SCALE: 5:1	SHEET: 1 OF 1	REV: C	RESTRICTED TO

STE TE Connectivity

HEADER ASSEMBLY, VERTICAL, UNSHROUDED, AMPMODU System 50