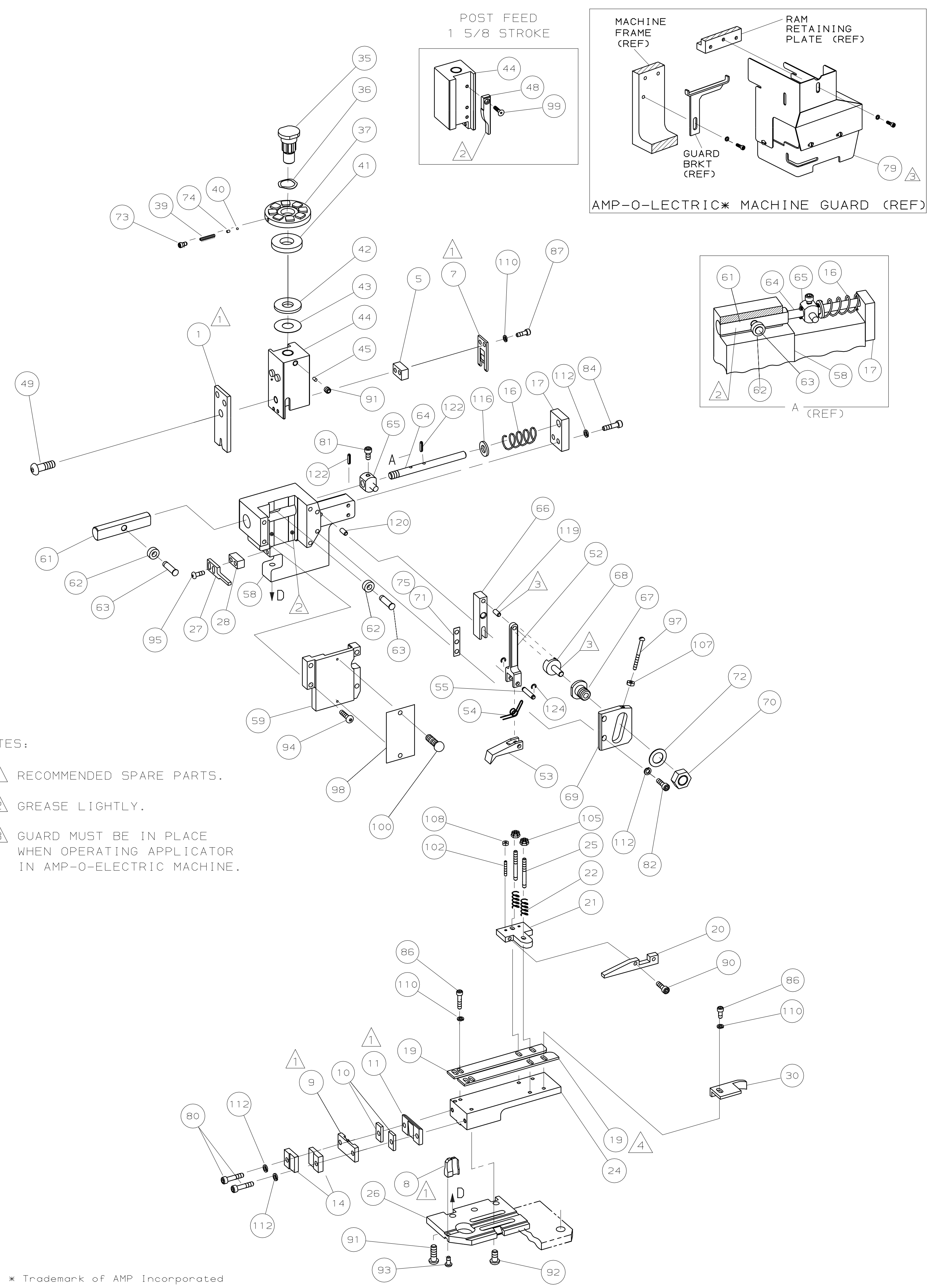


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:
- ① RECOMMENDED SPARE PARTS.
  - ② GREASE LIGHTLY.
  - ③ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.

THIS DRAWING IS UNPUBLISHED INFORMATION IS CONFIDENTIAL AND IS TO BE KEPT UNPUBLISHED TO YOU ON THE CONDITION THAT YOU WILL NOT DISCLOSE IT TO ANY OTHER PERSON WITHOUT THE WRITTEN AUTHORIZATION OF AMP INCORPORATED. AMP INCORPORATED, HARRISBURG, PA. ALL RIGHTS RESERVED. COPYRIGHT 1988

DIST 66 \* Trademark of AMP Incorporated  
AMP 1756 REV 3-87 21-MAR-06 06:48:31 us016926

QTY	PART NO	DESCRIPTION	ITEM NO
2	21045-3	RING, RETAINING "C" (.187 $\phi$ ) FEED PIN	124
1	21028-1	PIN, SLOT SPG (.12 $\phi$ x.50) FD ADJ ROD	123
1	1-21030-7	PIN, DOWEL (.187 $\phi$ x1.50) HOUSING	122
1	1-21030-1	PIN, DOWEL (.187 $\phi$ x.50) LEVER	121
1	21899-4	WASHER, FLAT (5/16 $\phi$ ) SCR ADJ	120
6	21024-5	WASHER, LOCK (NO. 10) FEED ROD GUIDE	119
6	21024-4	WASHER, LOCK (NO. 8) SHEAR BLADE	118
2	21018-4	NUT, HEX MACH (4-40) DRAG	117
1	21018-5	NUT, HEX MACH (6-32) FEED ADJ PLATE	116
2	21022-2	NUT, HEX SELF-LOCK (8-32) DRAG STUD	115
2	4-21078-8	SCR, SKT SET OVAL PT (4-40x.75 (DRAG)	114
1	21009-2	SCR, SKT SET (1/4-20x.25 LOC-WEL) RAM	113
2	21017-2	SCR, DRIVE (#2x.19) IDENT PLATE	112
1	1-21002-7	SCR, BHC (6-32x.38) CAM	111
1	461264-1	PLATE, IDENTIFICATION	110
1	6-23715-5	SCR, PAN HD MACH (6-32x1.50) FEED ADJ	109
2	2-21002-2	SCR, BHC (8-32x.50) STRIPPER	108
4	2-21002-9	SCR, BHC (10-32x.75) HSG CAP	107
1	22733-8	SCR, BHC (8-32x.38 LOC-WEL) ANVIL	106
4	3-21002-3	SCR, BHC (1/4-20x.50) STR GDE PL	105
3	2-22733-8	SCR, BHC (1/4-20x.62) BASE PLATE	104
2	1-21000-3	SCR, SKT CAP (4-40x.25) DRAG	103
2	2-21000-7	SCR, SKT CAP (8-32x.50) SHEAR BLADE	102
4	2-21000-8	SCR, SKT CAP (8-32x.62) STRIP GUIDE	101
2	3-21000-7	SCR, SKT CAP (10-32x.75) FD ROD GUIDE	100
2	3-21000-6	SCR, SKT CAP (10-32x.62) FD ADJ PL	99
1	3-21000-4	SCR, SKT CAP (10-32x.38) PIVOT BLOCK	98
2	4-21000-0	SCR, SKT CAP (10-32x1.25) SHEAR PLATE	97
REF	455745-1	GUARD, WINDOW	96
1	238305-5	SPACER, ADJ PLATE	95
1	690603-1	SPRING, ASSIST	94
1	23030-1	SCR, SKT CAP (6-32x.25) CP DISC	93
1	458109-1	WASHER, FLAT SPECIAL	92
1	690517-1	SPACER	91
1	22594-8	NUT, HEX	90
1	240628-1	PLATE, ADJ	89
1	240626-1	SHAFT, PIVOT	88
1	240633-1	BUSHING	87
1	455680-2	LEVER, INTERMEDIATE	86
1	240629-1	BLOCK, PIVOT	85
1	240632-2	SCREW, ADJ	84
1	240659-3	PIN, CAM ROLLER	83
1	240658-1	CAM, ROLLER	82
1	454398-1	ROD, FEED	81
1	461160-1	PLATE, REAR SHEAR	80
2	5-240645-0	SPACER, SHEAR PLATE	79
1	455961-3	PLATE, FRONT SHEAR	78
1	683452-7	ANVIL	77
1	469634-8	BLADE, SLUG	76
1	1-238075-9	SPACER, SHEAR BLADE	75
1	464112-3	CRIMPER, WIRE	74
1	469633-1	BLOCK, SUPPORT	73
2	464451-2	ARM, DRAG STOCK	72
1	464452-4	DRAG, STOCK	71
2	3-458030-2	GUIDE, STRIP (REAR) - (FRONT)	70
1	3-458031-2	GUIDE, STRIP (FRONT)	69
1	454178-1	GUIDE, FEED ROD	68
1	4-22284-9	SPRING, FEED RETURN	67
2	6-690141-8	DISC, WIRE	66
1	22480-5	WASHER, SPRING	65
1	690212-1	POST, RAM	64
1	690125-1	WASHER, LAMINATED	63
1	690124-1	WASHER, RAM	62
1	690223-1	DISC, SPACER	61
1	23241-6	BALL, STEEL	60
1	690170-1	SPRING, COMPRESSION	59
1	458268-1	CAP, RAM	58
1	458267-1	HOUSING	57
1	240624-1	PIN, FEED FINGER	56
1	691499-1	SPRING, FEED FINGER	55
1	694921-5	FINGER, FEED	54
1	240634-1	LEVER, TERMINAL	53
1	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	52
1	690501-4	CAM, POST-FEED 1 5/8 STROKE	51
1	690191-1	PLUG, NYLON	50
1	458266-2	RAM	49
1	690125-1	WASHER, LAMINATED	48
1	690124-1	WASHER, RAM	47
1	690223-1	DISC, SPACER	46
1	23241-6	BALL, STEEL	45
1	690170-1	SPRING, COMPRESSION	44
1	468433-1	GUIDE, REAR (LEFT HAND)	43
1	2-690451-4	SPACER, STRIPPER	42
1	468281-1	STRIPPER	41
1	463915-1	PLATE, BASE	40
2	22354-8	DRAG, STUD	39
1	463903-3	PLATE, STRIP GUIDE	38
2	4-22281-1	SPRING, DRAG	37
1	464451-2	ARM, DRAG STOCK	36
1	464452-4	DRAG, STOCK	35
2	3-458030-2	GUIDE, STRIP (REAR) - (FRONT)	34
1	3-458031-2	GUIDE, STRIP (FRONT)	33
1	454178-1	GUIDE, FEED ROD	32
1	4-22284-9	SPRING, FEED RETURN	31
2	6-690141-8	DISC, WIRE	30
1	22480-5	WASHER, SPRING	29
1	690212-1	POST, RAM	28
1	690125-1	WASHER, LAMINATED	27
1	690124-1	WASHER, RAM	26
1	690223-1	DISC, SPACER	25
1	23241-6	BALL, STEEL	24
1	690170-1	SPRING, COMPRESSION	23
1	458268-1	CAP, RAM	22
1	458267-1	HOUSING	21
1	240624-1	PIN, FEED FINGER	20
1	691499-1	SPRING, FEED FINGER	19
1	694921-5	FINGER, FEED	18
1	240634-1	LEVER, TERMINAL	17
1	7-21002-9	BOLT, CRIMPER (5/16-24x1.00)	16
1	690501-4	CAM, POST-FEED 1 5/8 STROKE	15
1	690191-1	PLUG, NYLON	14
1	458266-2	RAM	13
1	690125-1	WASHER, LAMINATED	12
1	690124-1	WASHER, RAM	11
1	690223-1	DISC, SPACER	10
1	23241-6	BALL, STEEL	9
1	690170-1	SPRING, COMPRESSION	8
1	468433-1	GUIDE, REAR (LEFT HAND)	7
1	2-690451-4	SPACER, STRIPPER	6
1	468281-1	STRIPPER	5
1	463915-1	PLATE, BASE	4
2	22354-8	DRAG, STUD	3
1	463903-3	PLATE, STRIP GUIDE	2
2	4-22281-1	SPRING, DRAG	1

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

QTY	PART NO	DESCRIPTION	ITEM NO
CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH
A	.070	14	
B	.061	16	
C	.055	18	
D	NOT USED		
CRIMP SIZE	TYPE	FEED	APPL INST
WIRE	.110	F	.740 A1 8039
INSUL	-	-	
WIRE RANGE	INSULATION RANGE	MACHINE NO	
18-14	-	-	
REMARKS			
AMPOMATOR			
POST-FEED			
SET UP GAGE 10-1 L959A			
DR 11/11/88 APP J.HERRINGTON			
CHK 11-16-88 REL 11-88 C.ERISMAN			
LOC A D NO 567300-1 REV B			
NAME ECN 0150-1453-04			
ECN A-304791			
EC A-193489			
REVISION RECORD			
END FEED (.250 FLAG FASTON)			
CAGE CODE 00779			
CUSTOMER AND ASSEMBLY DRAWING			
RESTRICTED TO			