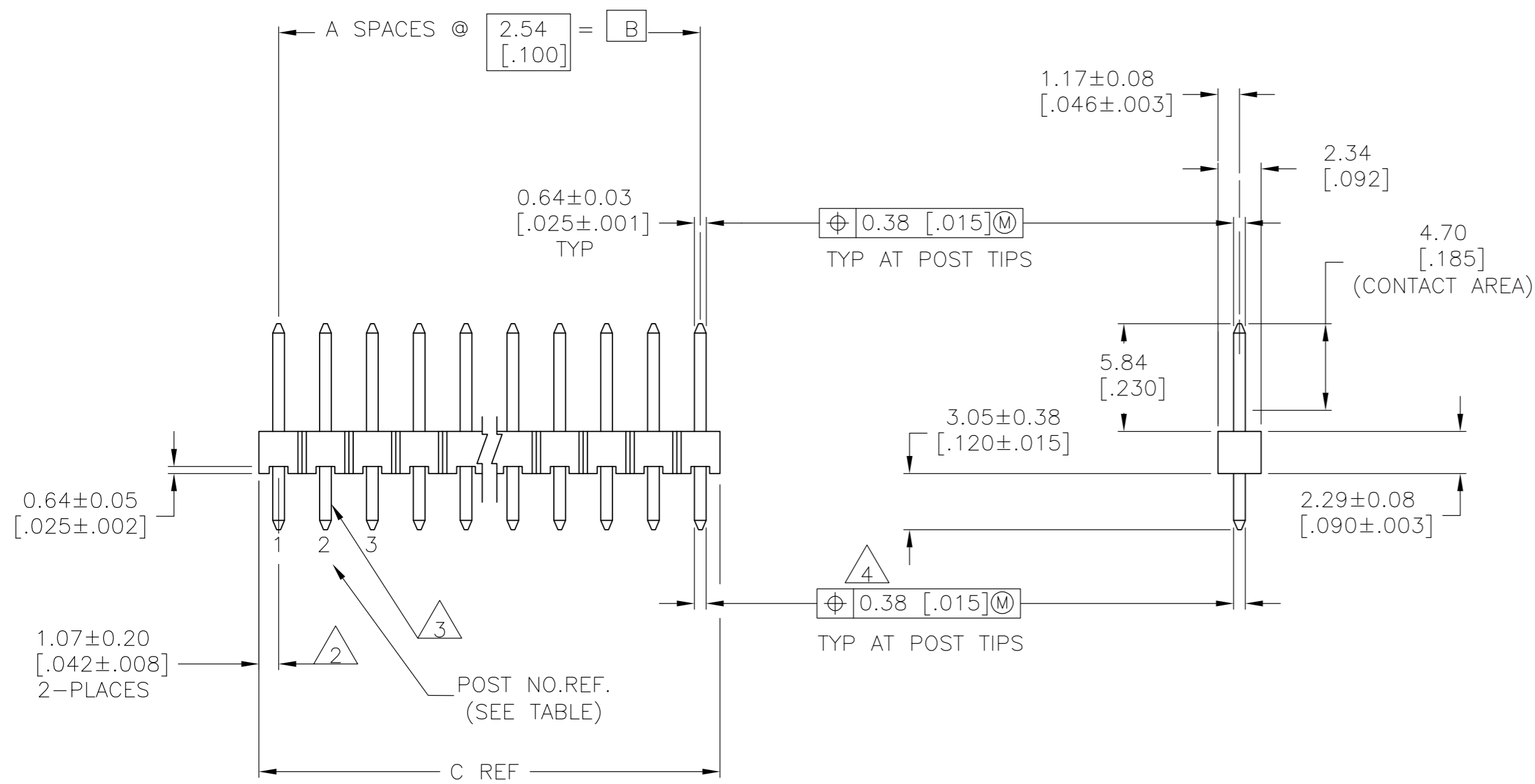
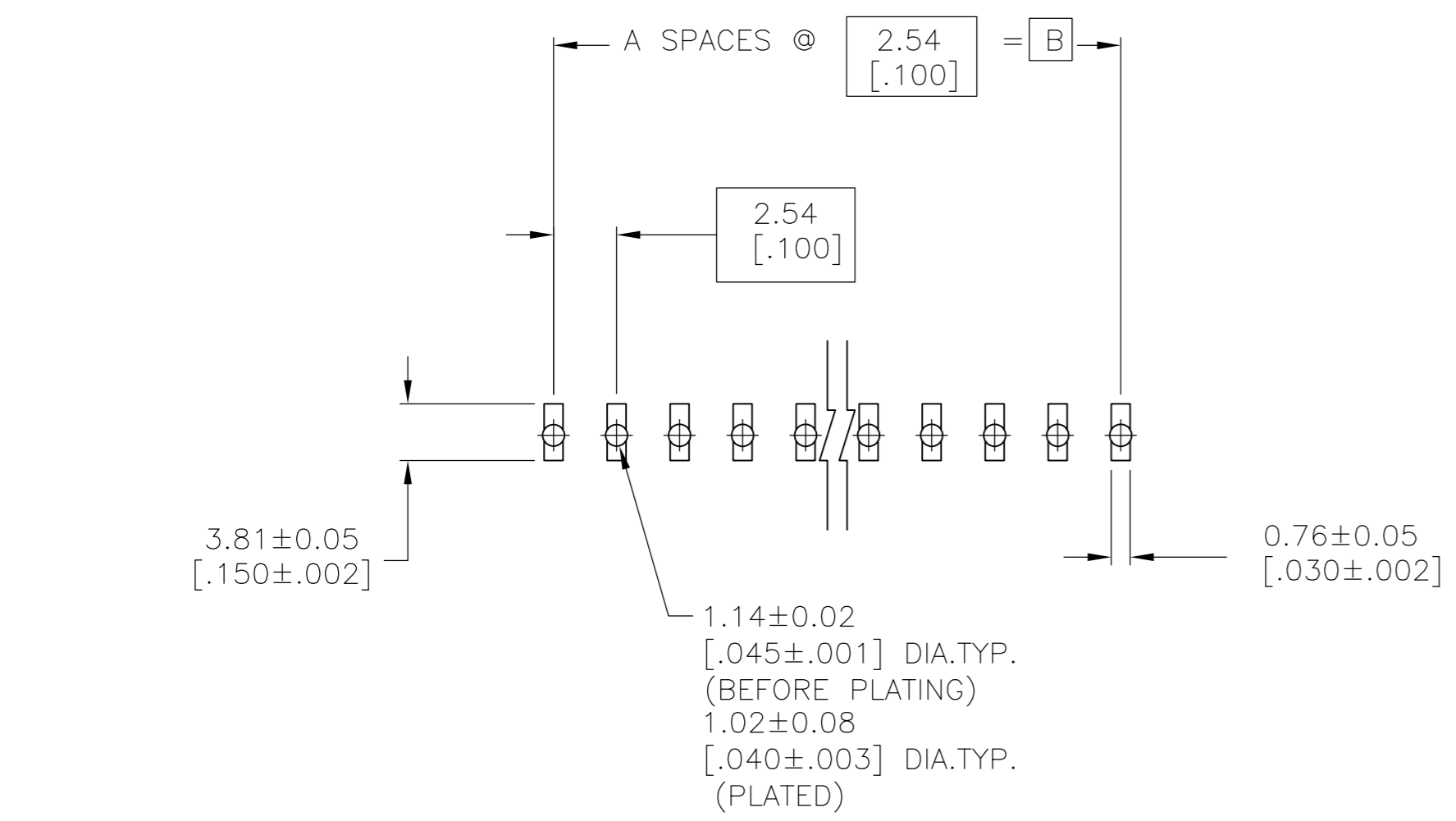


THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION  
 © COPYRIGHT - By - ALL RIGHTS RESERVED.

LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
AD	00	C		REVISED PER ECO-14-006554	09MAY2014	NK	MM



- 1 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- 3 RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- 4  $\varnothing 0.50 [.020] M$  FOR KINKED TAILS.
- 5 HOUSING: LCP, COLOR-BLACK. POSTS: PHOSPHOR BRONZE.
- 6 0.000076 [.0000030] MIN GOLD OVER 0.00068 [.000027] Pd/Ni IN CONTACT AREA, 0.00254-0.00504 [.000100-.000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [.000050] NICKEL.



RECOMMENDED PC BOARD MOUNTING DIMENSIONS FOR 1.60 [.063] THICK PC BOARD AND 0.305 [.0120] STENCIL THICK.

6	101.19 [3.984]	99.06 [3.900]	39	40	4-1977955-0
6	2.13 [.084]	-	0	1	1977955-1
PLATING	C	B	A	NO. OF POSITIONS	PART NUMBER

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		CHK		APVD		NAME	
mm	[INCHES]	0 PLC	± -	KIRAN HOLAL	02SEP2013	MIKE MILLER	02SEP2013	MIKE MILLER	02SEP2013	TE Connectivity	
MATERIAL		FINISH		PRODUCT SPEC		APPLICATION SPEC		WEIGHT		SIZE	CAGE CODE
5		SEE TABLE		-		-		-		A2	00779
CUSTOMER DRAWING										SCALE	SHEET
										4:1	1 of 1
										REV	C

1977955