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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER. PART NUMBER, REVISION, DESCRIPTION, FEED TYPE, CONVERT TO, PART NUMBERS REQUIRED. Includes a diagram of the terminator.

APPLICATOR DATA. CRIMP, WIRE, INSUL. APPLICATOR INSTRUCTIONS 408-10389.

TERMINAL DATA: TE TERMINAL. TE CRIMP SPECIFICATION. WIRE STRIP LENGTH, INSULATION DIAMETER RANGE. TERMINAL APPLICATION SPECIFICATION.

TERMINALS APPLIED. TE TERMINAL, TE SEAL, 928984-2, 928986-3, 828920-1, etc.

WIRE SIZE, CRIMP HEIGHT mm [INCH], CRIMP HEIGHT REFERENCE SETTING.

- RECOMMENDED SPARE PARTS. GREASE BEARING SURFACES LIGHTLY. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT.

APPLICATOR STYLE CONVERSION CHART

Table with columns: CONVERT TO, PART NUMBERS REQUIRED. Rows include PNEUMATIC FEED, MECHANICAL FEED, SERVO LATCH PLATE, SMART APPLICATOR.

- 13 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEAL PN 828920 INS. DIA RANGE IS 1.2-2.0mm. 14 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS. 15 WHEN USING TERMINAL 928984 USE ITEM 264 DIM 7.62 (.300) WHEN USING TERMINAL 928986 USE ITEM 34 DIM 12.70 (.500)

\*WARNING ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

Table with columns: ITEM NO, PART NO, DESCRIPTION, ITEM NO. Includes items 264, 263, 262, 261, 260, 252, 250, 264, 263, 262, 261, 260, 252, 250.

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)

REVISIONS. Description, Date, Dwn, Appv. Includes revision A, B, C.

Main BOM table with columns: P, LTR, DESCRIPTION, DATE, DWN, APVD. Lists numerous components like BUSHING, FEED CAM, SPRING, CRIMP, etc.

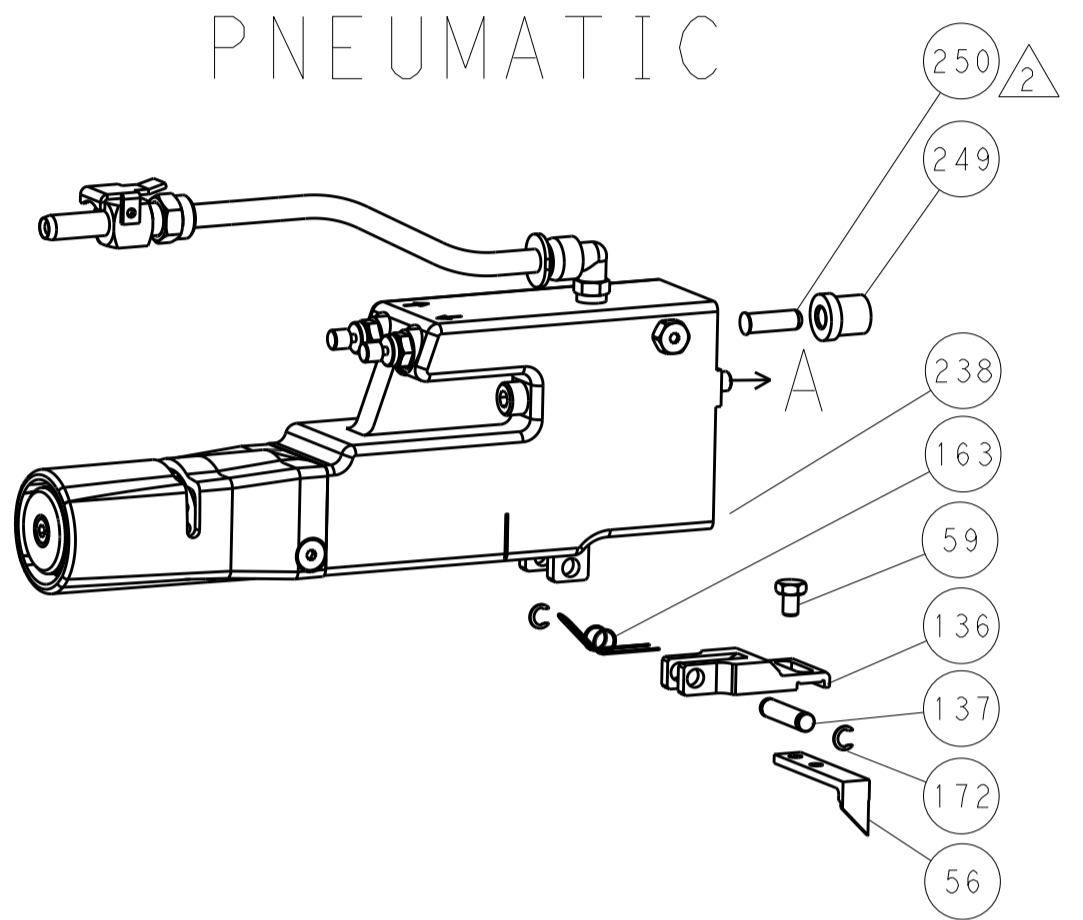
Customer Accessible Production Drawing. Dimensions, Tolerances, Material, Finish, Weight, Scale 1:2, Sheet 1 of 4.

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	OWN	APVD
		-		SEE SHEET 1			

### FEED TYPE MECHANICAL



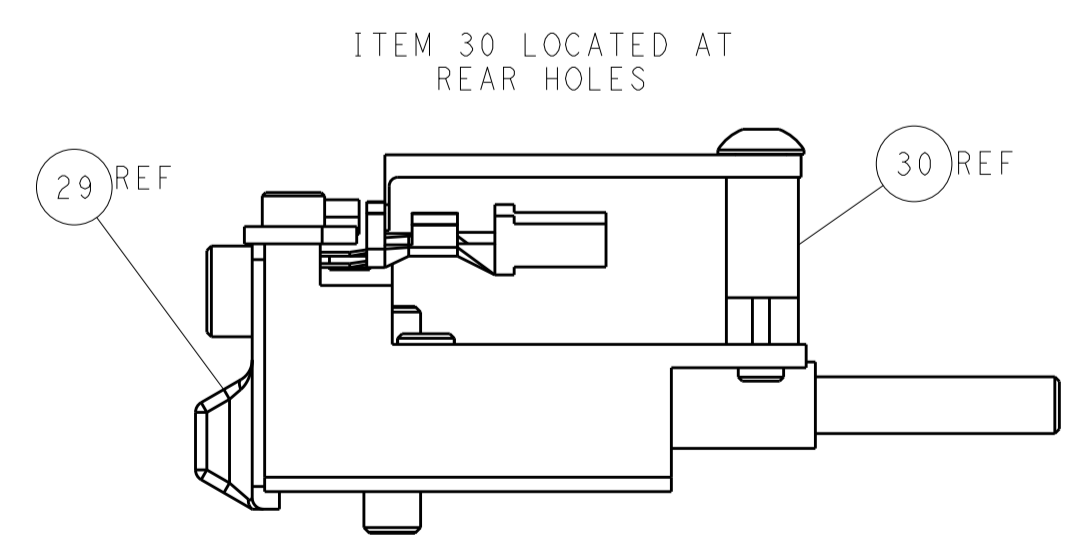
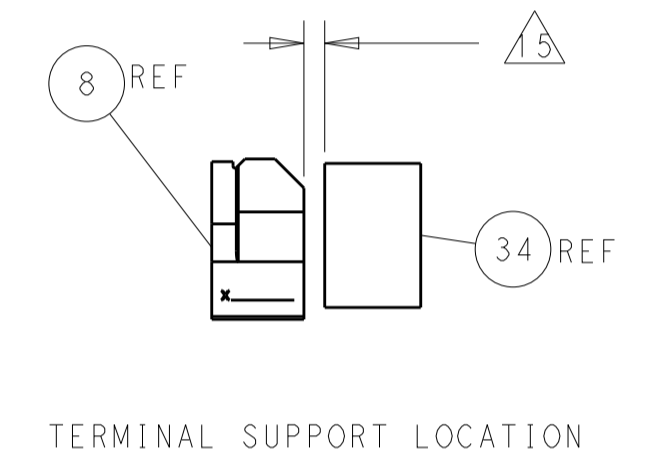
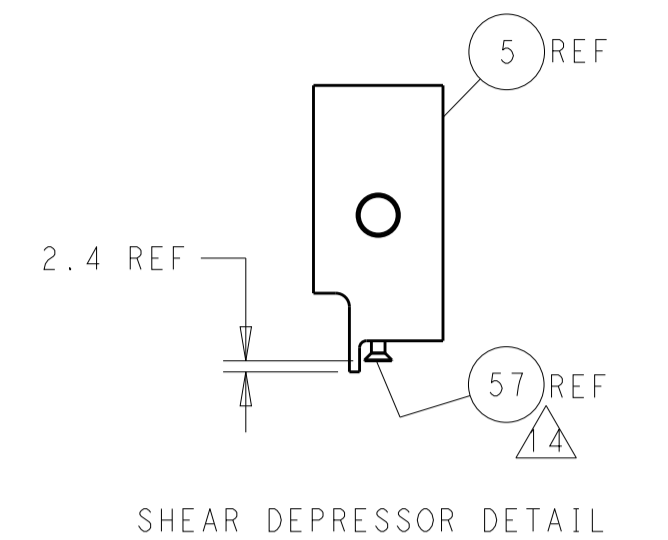
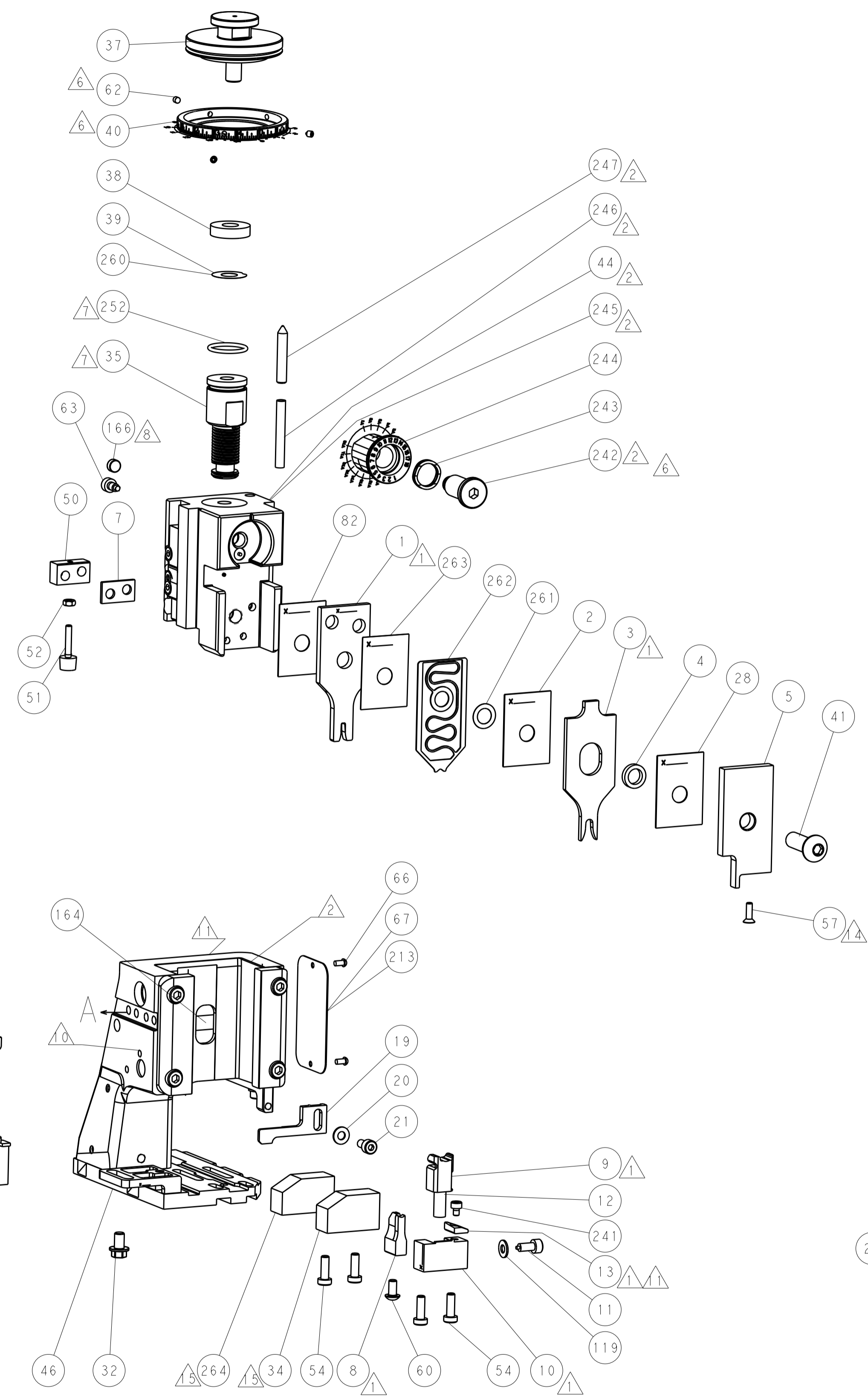
### PNEUMATIC



### SERVO LATCH PLATE



### CAM POSITIONS



**ATLANTIC VERSION**  
 Shown on sheets 1 of 4 & 2 of 4  
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: Y. YIN 31 JUL 2012		TE Connectivity	
mm	0 PLC	±		CHK: G. BAILEY 31 JUL 2012	NAME	Ocean Side Feed Applicator	
	1 PLC	±		APVD: S. XI 31 JUL 2012	PRODUCT SPEC	SIZE	CAGE CODE DRAWING NO
	2 PLC	±			APPLICATION SPEC	A1	00779 ©=2151696
	3 PLC	±			WEIGHT	Customer Accessible Production Drawing	SCALE 1:2 SHEET 2 OF 4 REV C
	4 PLC	±			ANGLES		
MATERIAL	FINISH						

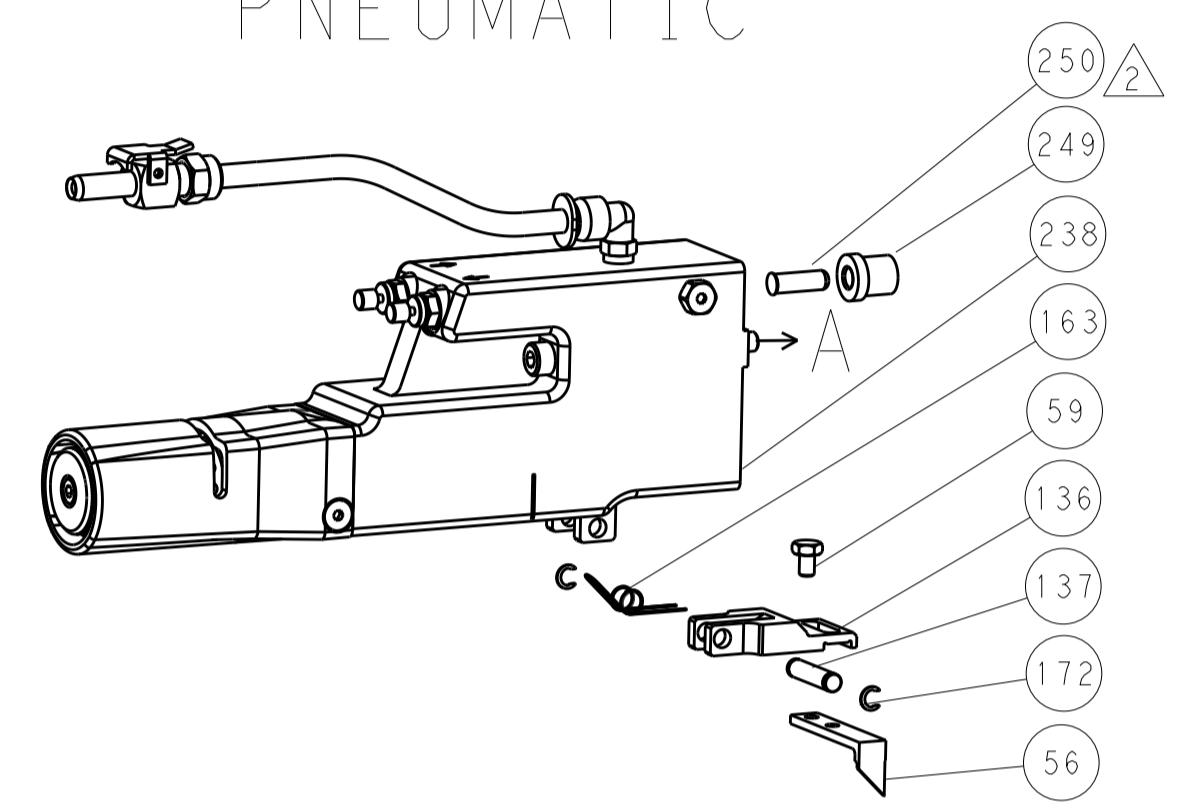


LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	OWN	APVD
		-		SEE SHEET 1			

# FEED TYPE MECHANICAL



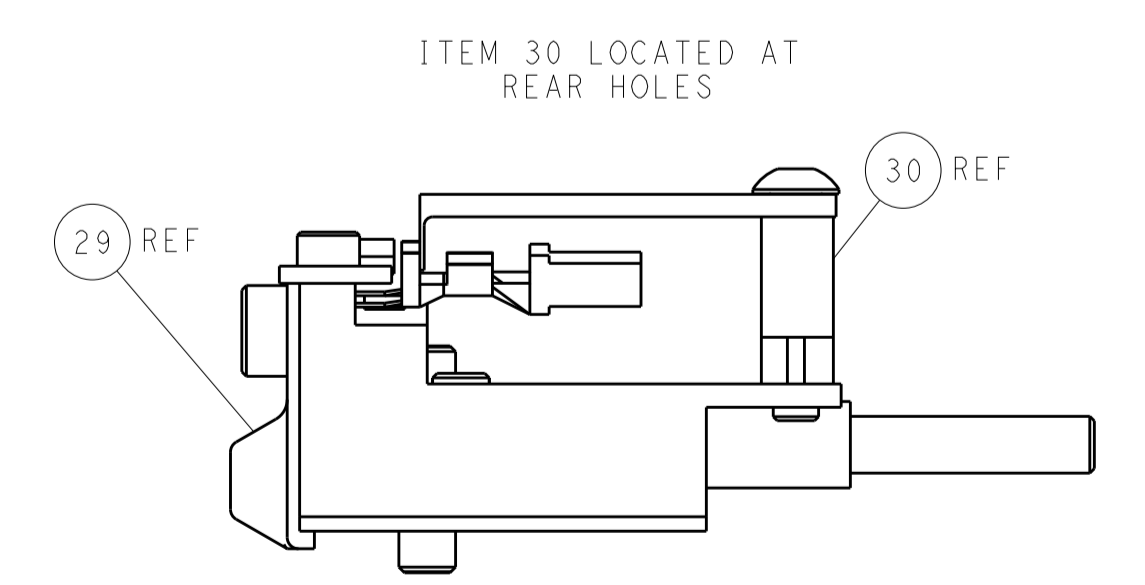
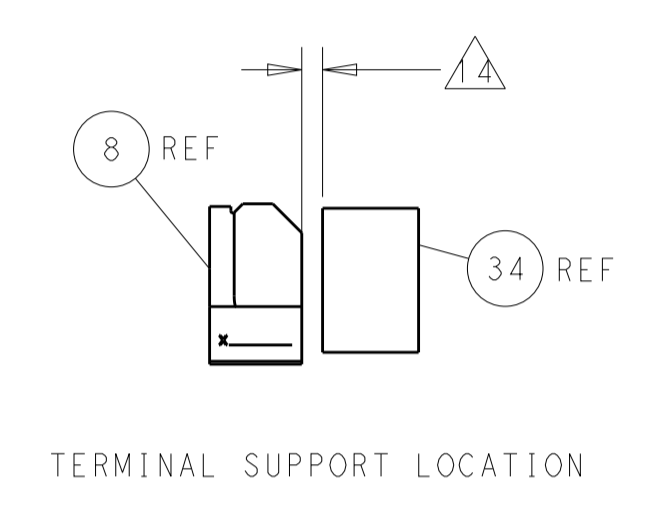
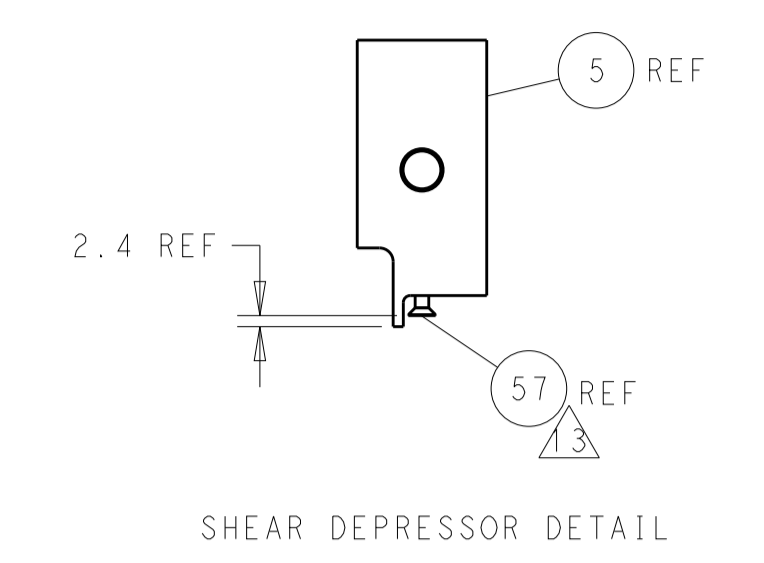
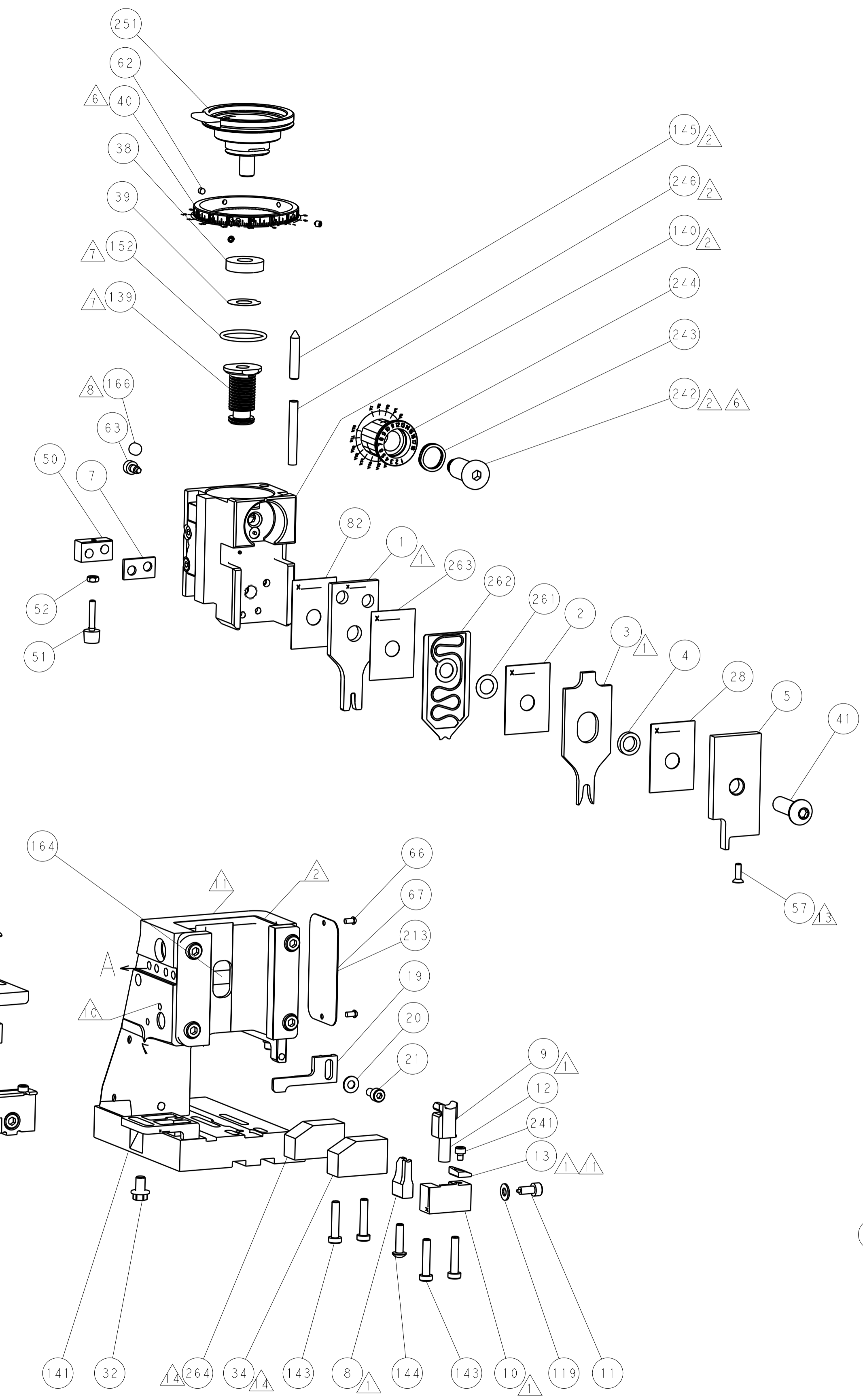
# PNEUMATIC



# SERVO LATCH PLATE



# CAM POSITIONS



FEED TRACK POSITION GUIDE BY INSULATION BARREL

**PACIFIC VERSION**  
 Shown on sheets 3 of 4 & 4 of 4  
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN: Y. YIN 31 JUL 2012		CHK: G. BAILEY 31 JUL 2012		APVD: S. XI 31 JUL 2012		NAME: Ocean Side Feed Applicator	
mm	0 PLC	±		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	STE TE Connectivity Harrisburg, PA 17105-3608			
	1 PLC	±		00779		©=2151696		Customer Accessible Production Drawing			
	2 PLC	±		SCALE	SHEET	OF	REV	1:2 4 of 4 C			
	3 PLC	±		SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION							
	4 PLC	±									
	ANGLES	±									
MATERIAL	FINISH										